



汽油机零部件图册

PART CATALOGUE

LC154F



版本号 **VERSION No.:** 2011-01

隆鑫通用动力股份有限公司

LONCIN MOTOR CO.,LTD.

零件目录使用说明(Instruction for use of parts catalogue)

本零件目录是根据2011年1月所能得到的最新资料编制而成的。

This parts catalogue was prepared based on the latest information available as of April 2011.

请注意2011年1月以后本零部件目录的修订通知。

See the parts catalogue news for any revision that is made after April 2011.

当订购零件时，一定要明确指出其零件编号。

Always specify the part number when ordering a part.

注意本零件目录所给出的图形可能与实际零件外形有所不同。

Note that the illustrations can differ from the actual parts in shape.

当需要对零部件目录的内容进行更改或增加时，本公司将在适当的时间出版修订版，为保证在任何时候都可以使用到最新版本的零部件目录建议拥有最新的修订版本。如果要检查修订版本是否已经发行，请直接与LONCIN联系。

When modifications or additions to this parts catalogue are made , a revised edition will be issued at an appropriate time, We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your LONCIN distributor.

示例 (Example)

序号	零部件图号	零部件名称	Description	数量 (Reqd. QTY)
No.	Part No.			LC154F
3	380600128-T020	定位销8×16	PIN,DOWEL 8×16	2
4	380180090-T020	双头螺栓M6×90	BOLT , STUD , IN.6×90	2
5	120530004-T020	油道压板	PLATE,CYLINDER HEAD	1
6	270960029-T020	火花塞	PLUG , SPARK	1

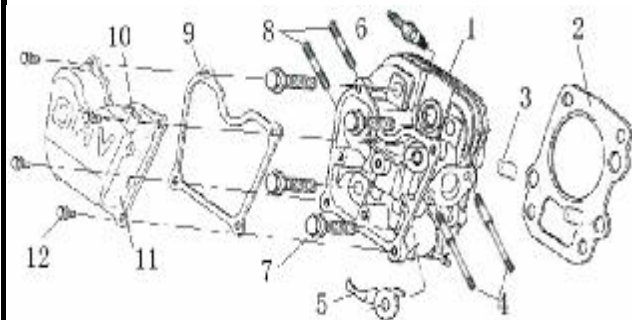
“零件数量 (Quantity)” 栏中数字表示该方框所述部分的数量。

The number given in the “Quantity.” column indicates the quantity of parts used in the section described in that block.

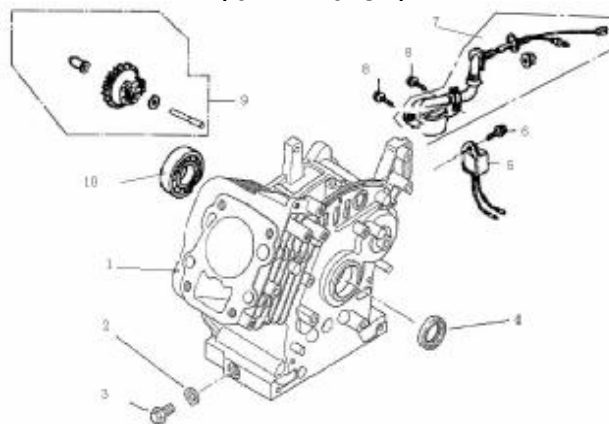
“-” 表示数量为0。

“-” means the number require 0 QTY.

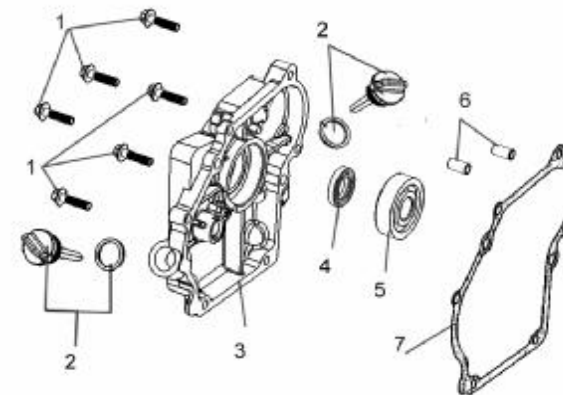
汽缸头
(CYLINDER HEAD)



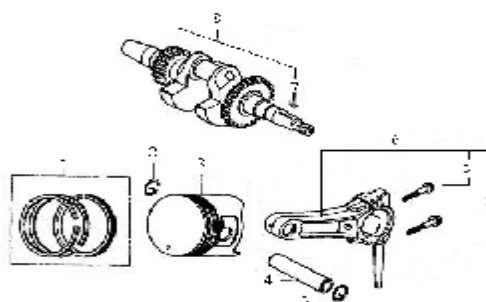
曲轴箱
(CRANK CASE)



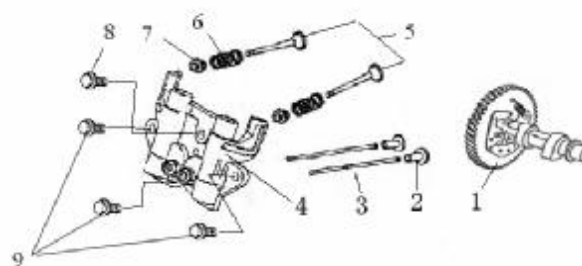
曲轴箱盖
(CRANKCASE COVER)



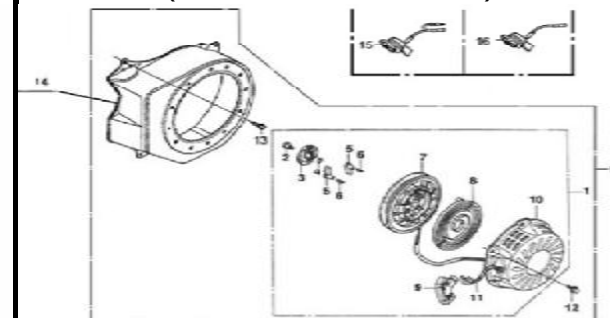
曲轴/活塞/连杆
(CRANKSHAFT/PISTON/CONNECTING ROD)



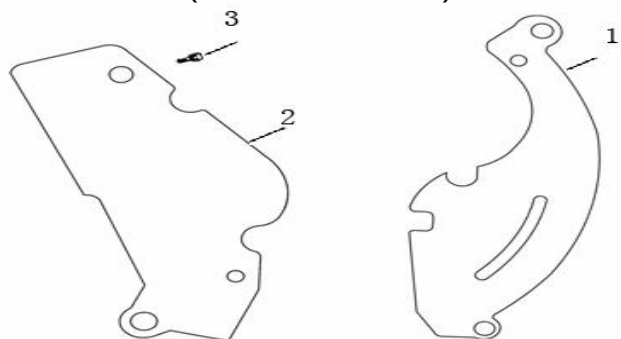
配气系统
(GAS DISTRIBUTION ADJUSTMENT)



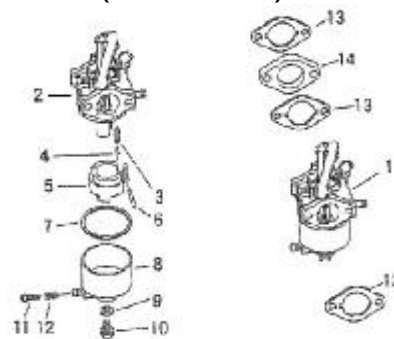
起动器组件
(STARTER SUBASSEMBLY)



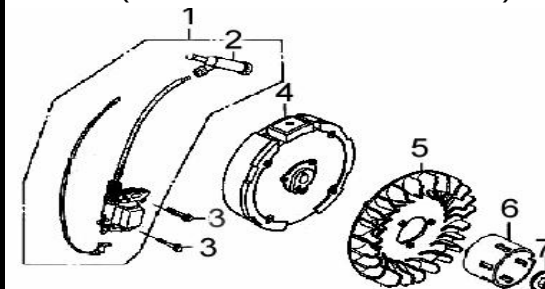
导风部件
(DIVERSION ASSY.)



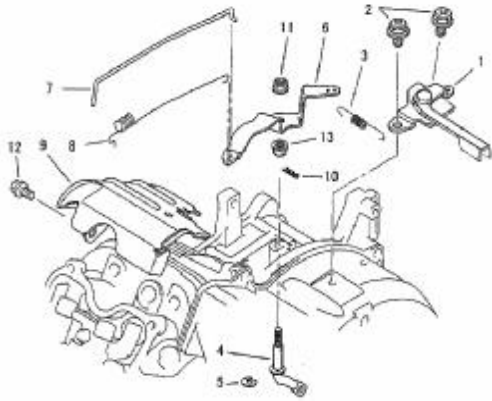
化油器
(CARBURETOR)



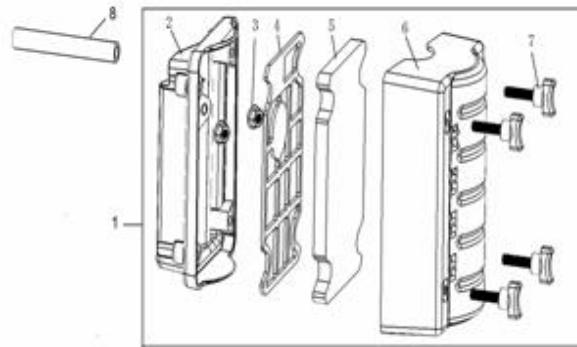
飞轮/点火器
(FLYWHEEL/IGNITION COMP.)



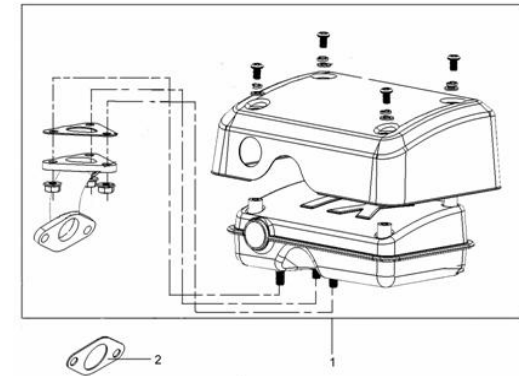
调速控制系统 (CONTROL)



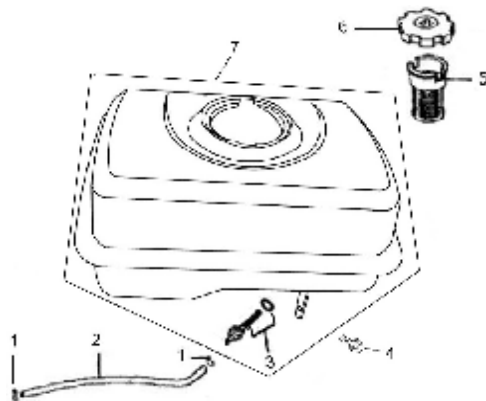
空气滤清器
(AIR CLEANER)

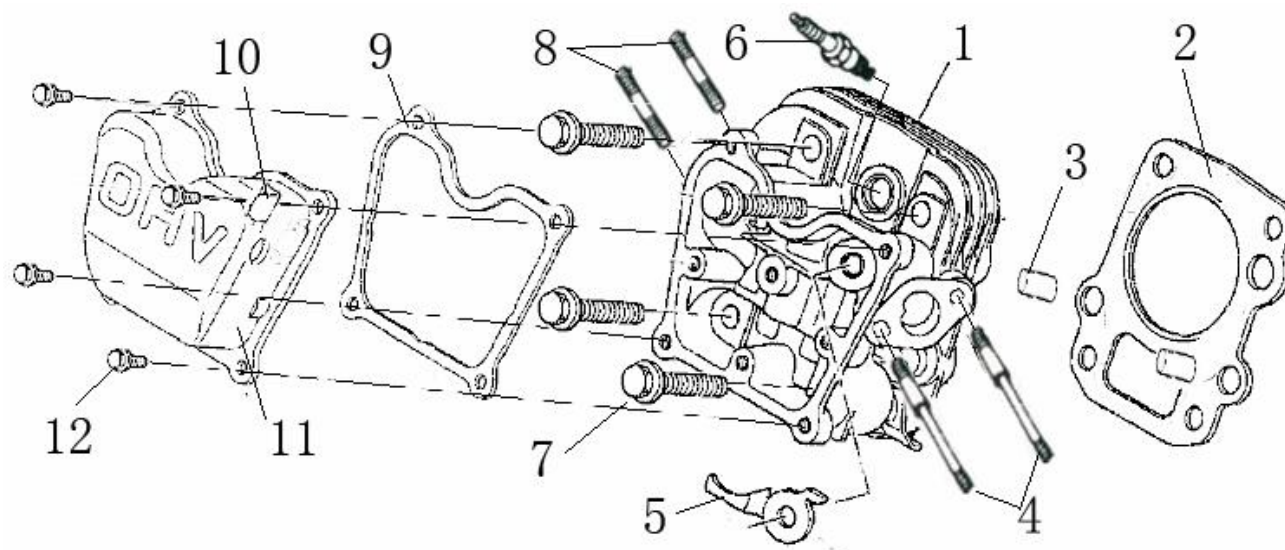


消声器
(MUFFLER)



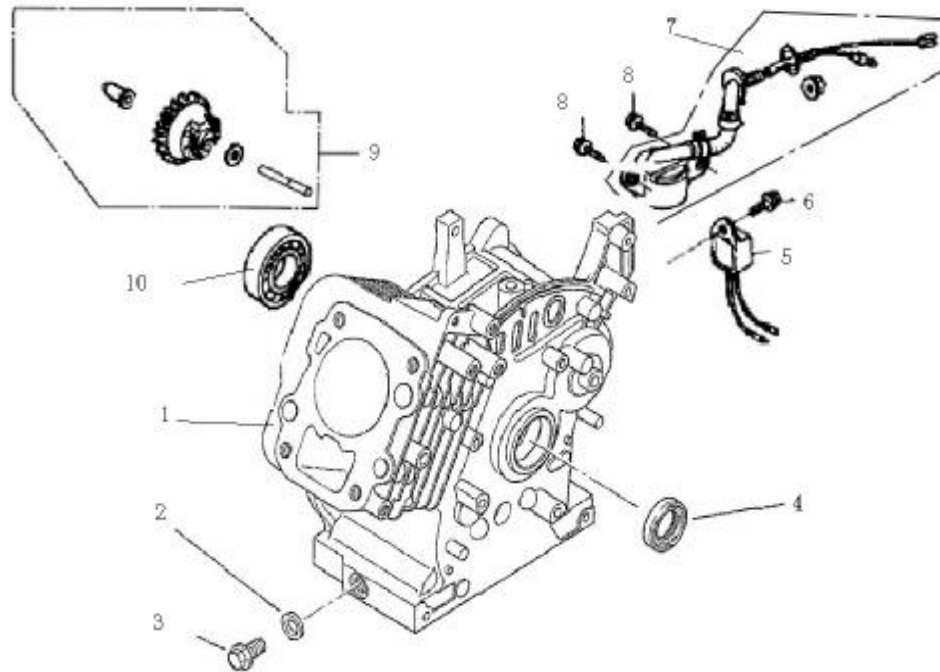
油箱
(FUEL TANK)





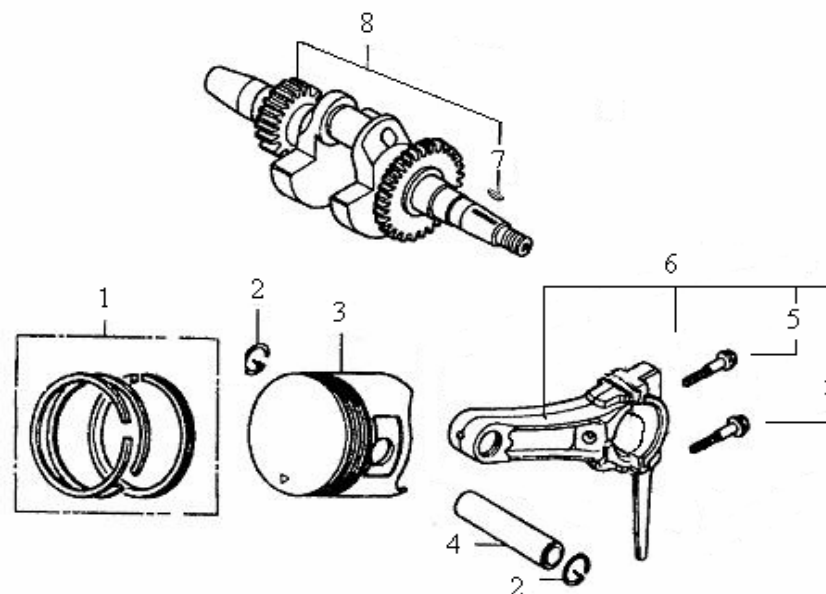
气缸头 (CYLINDER HEAD)

序号 Ser.No.	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)
				LC154F
1	120080287-T020	气缸头	CYLINDER HEAD COMP	1
2	120150134-T020	气缸头密封垫	GASKET,CYLINDER	1
3	380600128-T020	定位销8×16	PIN,DOWEL 8×16	2
4	380180090-T020	双头螺栓M6×90	BOLT , STUD , IN.6×90	2
5	120530004-T020	油道压板	PLATE,CYLINDER HEAD	1
6	270960029-T020	火花塞	PLUG , SPARK	1
7	380140338-T020	六角头法兰面螺栓M8×55	BOLT , FLANGE , 8×55	4
8	380180098-T040	双头螺栓M8×34	BOLT , STUD , IN.8×34	2
9	120250027-T020	缸头盖密封垫	PACKING,HEAD COVER	1
10	380940347-T020	线夹	GUIDED BLOCK, IGNITION WIRE	1
11	120220017-T020	气缸头盖组合	COVER COMP,HEAD	1
12	380140209-0001	六角头法兰面螺栓 M6×14	BOLT , FLANGE , 6×14	4



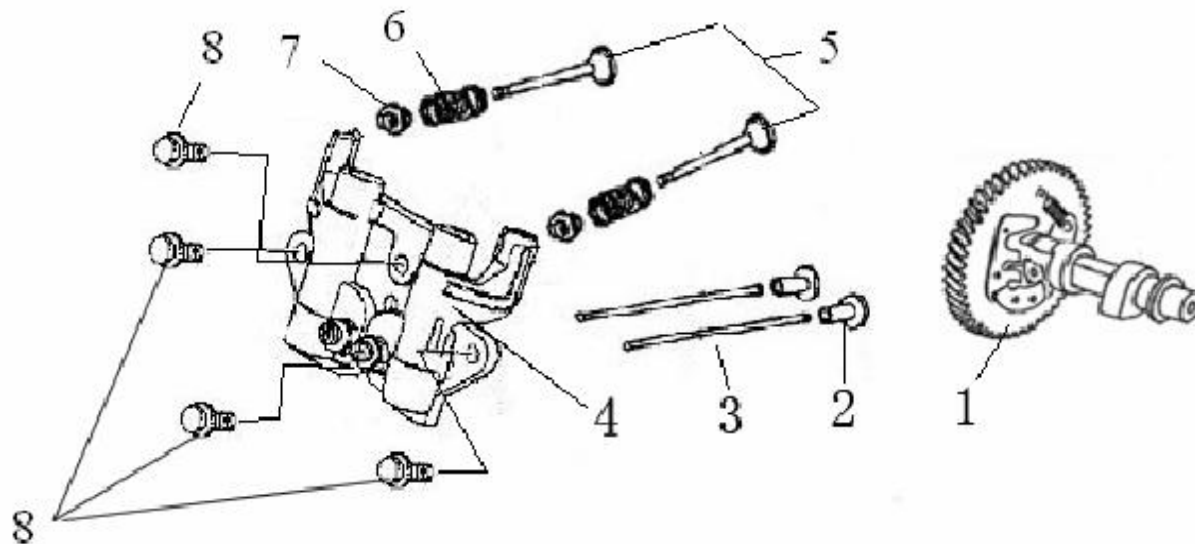
曲轴箱体(CRANK CASE)

序号 Ser.No.	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)
				LC154F
1	110810029-T020	曲轴箱体	CRANK CASE COMP.	1
2	380450514-T040	平垫圈10×16×1.5	WASHER 10×16×1.5	1
3	110260025-T040	密封螺塞M10×15	DRAIN BOLT	1
4	380650333-T010	油封 17×30×6	OIL SEAL 17×30×6	1
5	281890001-T040	机油保护器	ALART UNIT,OIL	1
6	380140011-0004	六角头法兰面螺栓M6×10	BOLT , FLANGE , 6×10	1
7	281850162-T020	油位传感器	OIL LEVEL SWITCH	1
8	380140001-0006	六角头法兰面螺栓M6×12	BOLT , FLANGE , 6×12	2
9	171750012-T020	调速齿轮部件	GOVERNOR KIT	1
10	380630002-0001	轴承6203	BEARING 6203	1



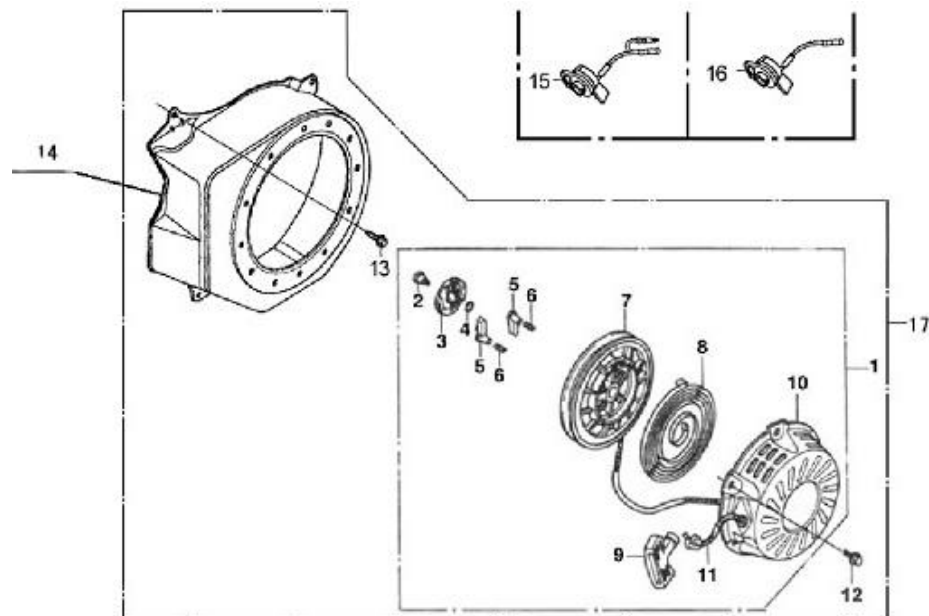
曲轴/活塞/连杆 (CRANKSHAFT/PISTON/CONNECTING ROD)

序号	零部件编号	零部件名称	Description	数量 (Quantity)
Ser.No.	Part No.			LC154F
1	130070090-T020	活塞环组合	RING SET,PISTON	1
2	380560060-T020	钢丝挡圈	CLIP , PISTON PIN	2
3	130030095-T020	活塞	PISTON	1
4	130060040-T020	活塞销	PIN , PISTON	1
5	130180006-T020	连杆螺栓	BOLT,CONNECTING ROD	2
6	130150050-T020	连杆	CONNECTING ROD ASSY	1
7	380620047-0001	键 5×6.5×16	KEY 5×6.5×16	1
8	130290106-T020	曲轴部件(A轴)	CRANKSHAFT ASSY	1



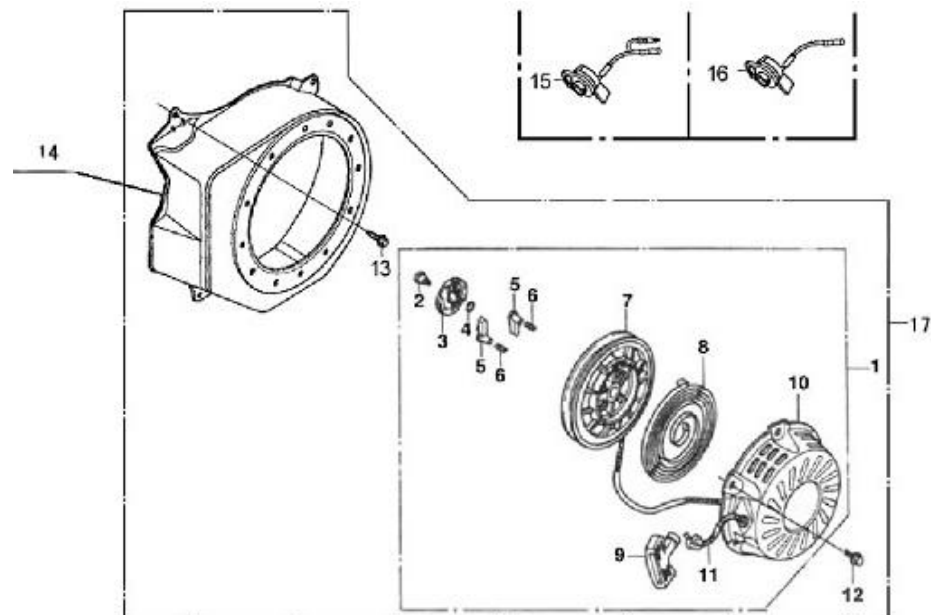
配气系统(GAS DISTRIBUTION ADJUSTMENT)

序号	零部件编号	零部件名称	Description	数量 (Quantity)
Ser.No.	Part No.			LC154F
1	140020057-T020	凸轮轴组合	CAMSHAFT ASSY	1
2	140690014-T020	挺柱	LIFTER, VALVE	2
3	140670012-T020	挺杆组合	ROD, PUSH	2
4	140450026-T020	气门摇臂组合	ARM ASSY.	1
5	500550033-T020	气门套件	VALVE, IN.	1
6	140340027-T020	气门内弹簧	SPRING, VALVE	2
7	140380024-T020	气门弹簧座	RETAINER, VALVE SPRING	2
8	380140503-0001	六角头法兰面螺栓 M6×14	BOLT , FLANGE , 6×14	4



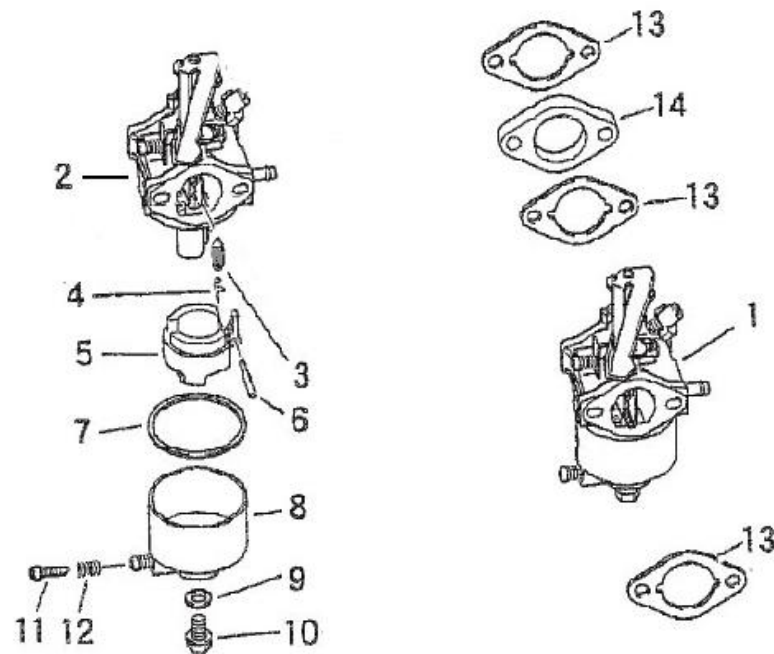
起动器组件 (STARTER SUBASSEMBLY)

序号	零部件编号	零部件名称	Description	数量 (Quantity)
Ser.No.	Part No.			LC154F
1	193500040-T020	手起动部件	STARTER ASSY.	1
2	380020067-T040	六角头轴肩螺栓	SCREW , SETTING	1
3	193550003-T040	驱动导向板	GUIDE , RATCHET	1
4	381150342-T040	压簧	SPRING , FRICTION	1
5	193540003-T040	驱动凸轮(棘爪)	RATCHET , STARTER	1
6	381160090-T040	扭簧	SPRING , RETURN	2
7	193520010-T020	拉绳盘	REEL , RECOIL STARTER	1
8	193340018-T040	起动复位弹簧	SPRING , RECOIL STARTER	1
9	193560004-T040	拉绳手柄	KNOB , RECOIL STARTER	1
10	193640016-T020	拉绳盘罩	COVER COMP ., FAN	1
11	193530004-T040	拉绳	ROPE	1
12	380140089-0003	螺栓 M6×8	BOLT , FLANGE 6×8	3
13	380140011-0004	螺栓 M6×10	BOLT , FLANGE 6×10	4



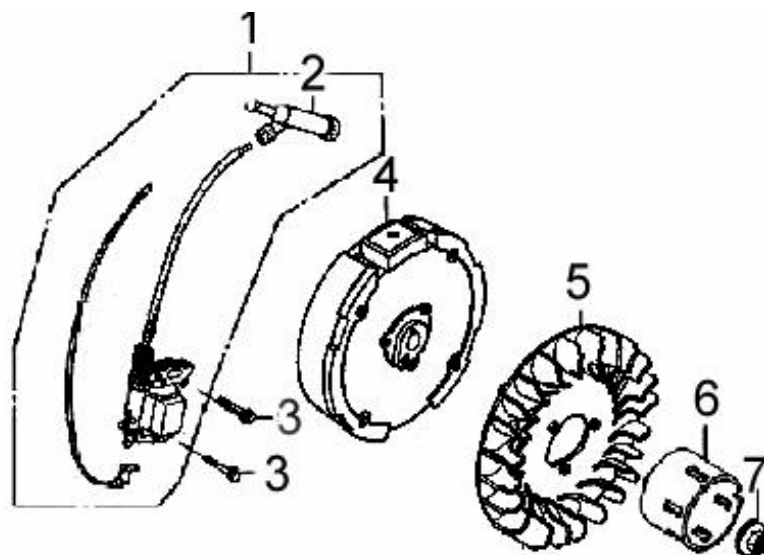
起动机组件 (STARTER SUBASSEMBLY)

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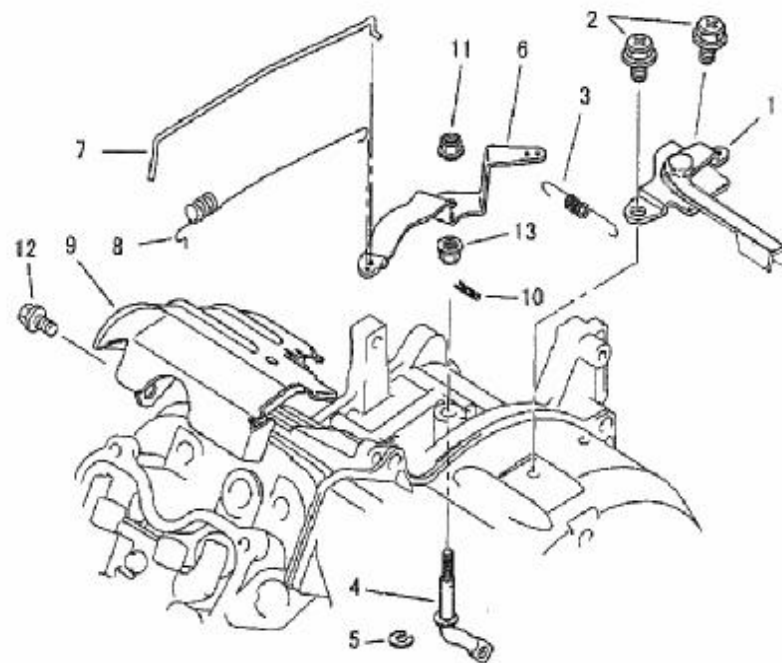
化油器 (CARBURETOR)

序号	零部件编号	零部件名称	Description	数量 (Quantity)
Ser.No.	Part No.			LC154F
1	170020450-T020	化油器	CARBURETOR	1
2	170160037-T020	化油器主体	NOUMENOU ,CARBURETOR	1
3	170180045-T020	针阀	PRINCIPAL PART, FLOAT VALVE	1
4	381150391-T020	压簧	SPRING , VALVE SET	1
5	170280027-T020	浮子	FLOAT	1
6	170290024-T020	浮子销	PIN , FLOAT	1
7	380840581-T020	密封圈	GASKET,OIL CUP	1
8	170250030-T020	浮子室	OIL CUP	1
9	380840447-T020	密封圈 13×2	GASKET,OIL CUP BOLT	1
10	380140388-0001	六角头法兰面螺栓	BOLT,OIL CUP	1
11	172930002-T020	油杯放油螺塞	DRAIN PLUG, OIL CUP	1
12	381150393-T020	压簧	SPRING,DRAIN BOLT	1
13	170430111-T020	化油器密封垫	GASKET PACKING,CARBURETOR	3
14	170440054-T020	化油器隔热垫	HEAT INSULATION,CARBURETOR	1



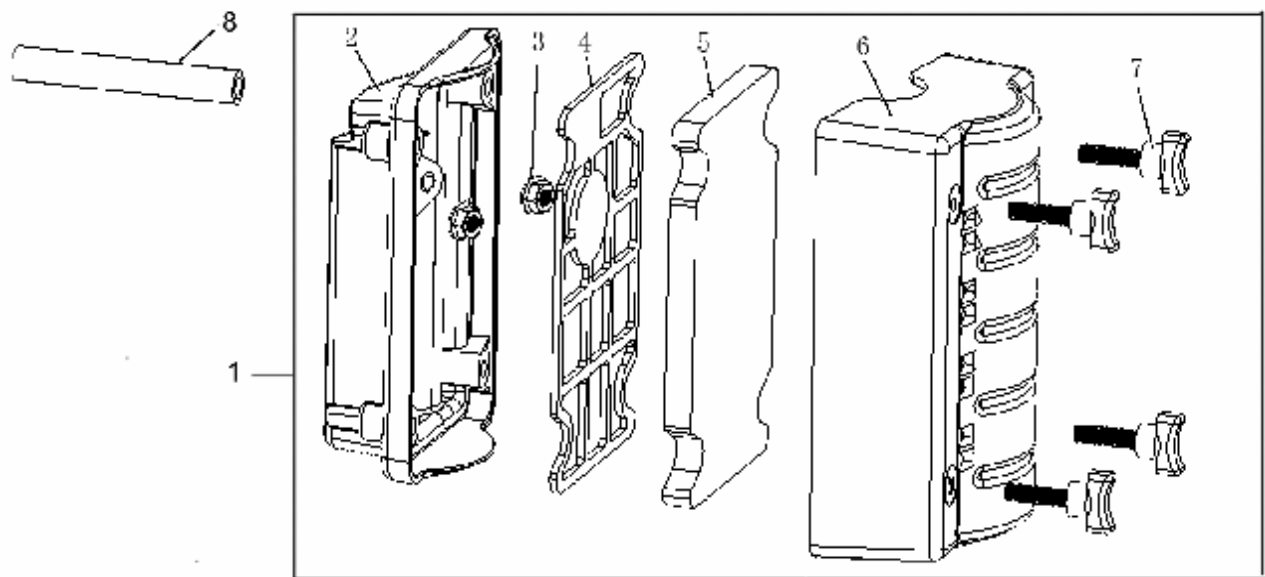
飞轮/点火器(FLYWHEEL/IGNITION COMP.)

[illegible]



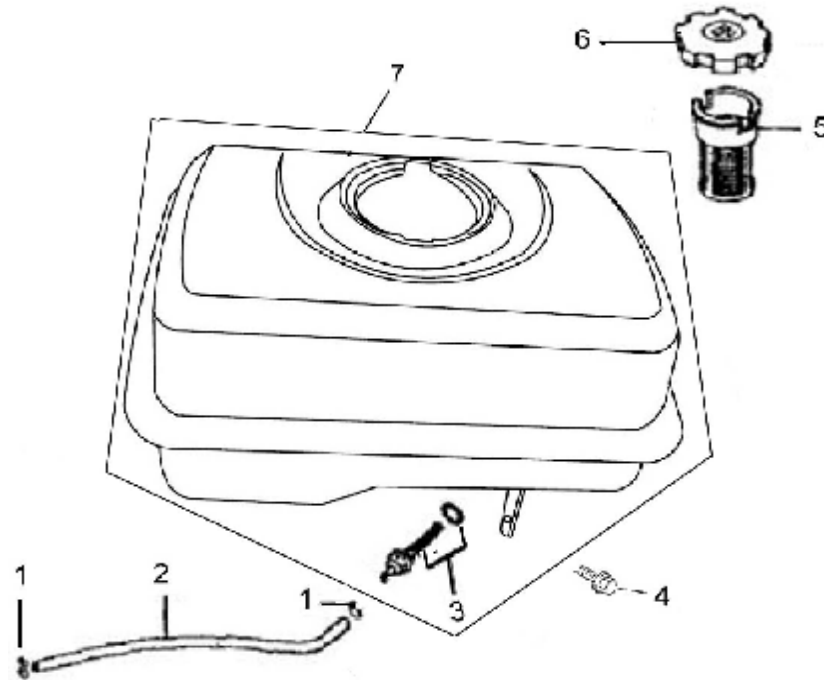
调速控制系统 (CONTROL SYSTEM)

序号 Ser.No.	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)
				LC154F
1	171680040-T020	油门操纵手柄组合	CONTORL ASSY	1
2	380140089-0003	六角头法兰面螺栓 M6×8	BOLT , FLANGE , 6×8	2
3	171600017-T020	调速弹簧	SPRING,GOVERNOR	1
4	171630009-T020	调速臂	SHAFT,GOVERNOR ARM	1
5	380570025-0001	开口挡圈	CIRCLE,BLOCK	1
6	171620014-T020	调速支架	ARM,GOVERNOR	1
7	171590014-T020	油门拉杆	ROD,GOVERNOR	1
8	171610011-T020	节气门复位弹簧	SPRING,THROTTLE RETURN	1
9	160190017-T020	空气导流罩	SHROUD COMP	1
10	381350007-T020	销夹	PIN,LOCK	1
11	380370048-0001	六角法兰面螺母 M6	Nut M6	2
12	380140011-0004	六角头法兰面螺栓 M6×10	BOLT , FLANGE , 6×10	1



空滤器 (AIR CLEANER)

序号 Ser.No.	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)
				LC154F
1	180020332-T020	空滤器	AIR CLEANER ASSY	1
2	180280010-T020	空滤器座	ELBOW COMP.,AIR CLEANER	1
3	380370048-0001	六角法兰面螺母 M6	NUT , FLANGE , M6	2
4	180330025-T020	空滤器支撑板体	NOSE,SILENCER ASSY.	1
5	180100058-T020	滤芯	ELEMENT,LEFT	1
6	180070110-T020	空滤器壳体盖	COVER,AIR CLEANER	1
7	180270004-T020	空滤器罩锁紧螺栓	BOLT,COVER,AIR CLEANER	4
8	380740486-T020	通气管8×12×78	TUBE,BREATHER	1



油箱(FUEL TANK)

[illegible]



隆鑫通用动力股份有限公司

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