



# PARTS LIST

## CHAIN SAW

### G2500 G2500-OPS

**NOTE :**

1. Use ZENOAH genuine parts specified in the parts list for repair and/or replacement.
2. ZENOAH does not warrant the machines, those which have been damaged by the use of any parts other than those specified by the company.
3. When placing orders of parts for repair and/or replacement, check if the model name and the serial number are suitable to those specified in the parts list, then use parts number described in the parts list.
4. The contents described in the parts list may change due to improvement.
5. The parts for the machine shall be supplied within ten (10) years after the machine is discontinued.  
[It is possible that some specific parts may be subject to change of their delivery term and list price within the limit of ten (10) years after the machine is discontinued. And it is also possible that some parts may be available even after the limit of ten (10) years.]

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APPLICABLE SERIAL NUMBERS :

March 2009

3/8 pitch 771139 and up

1/4 pitch 771239 and up

Fig.1 POWER UNIT

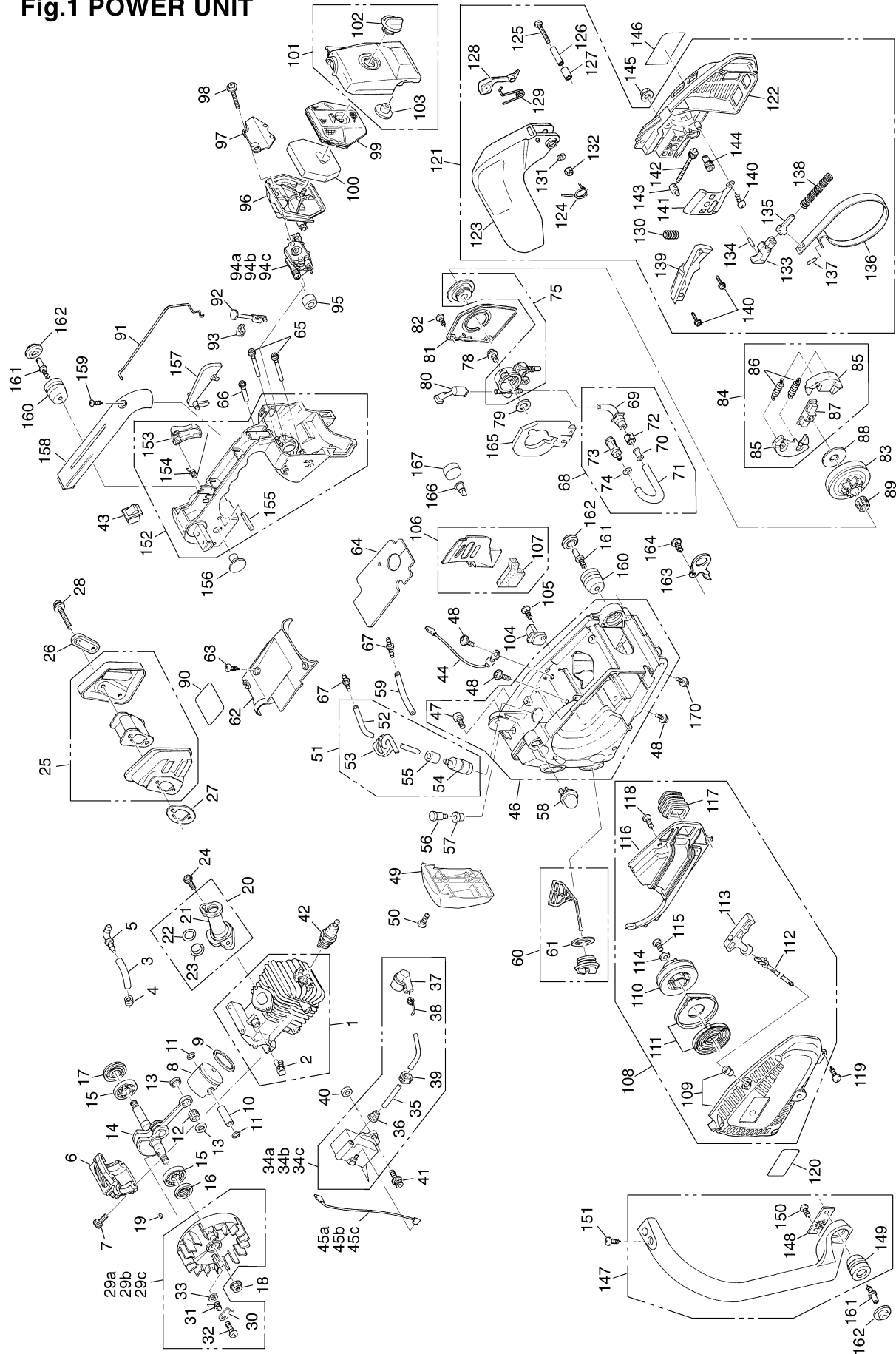
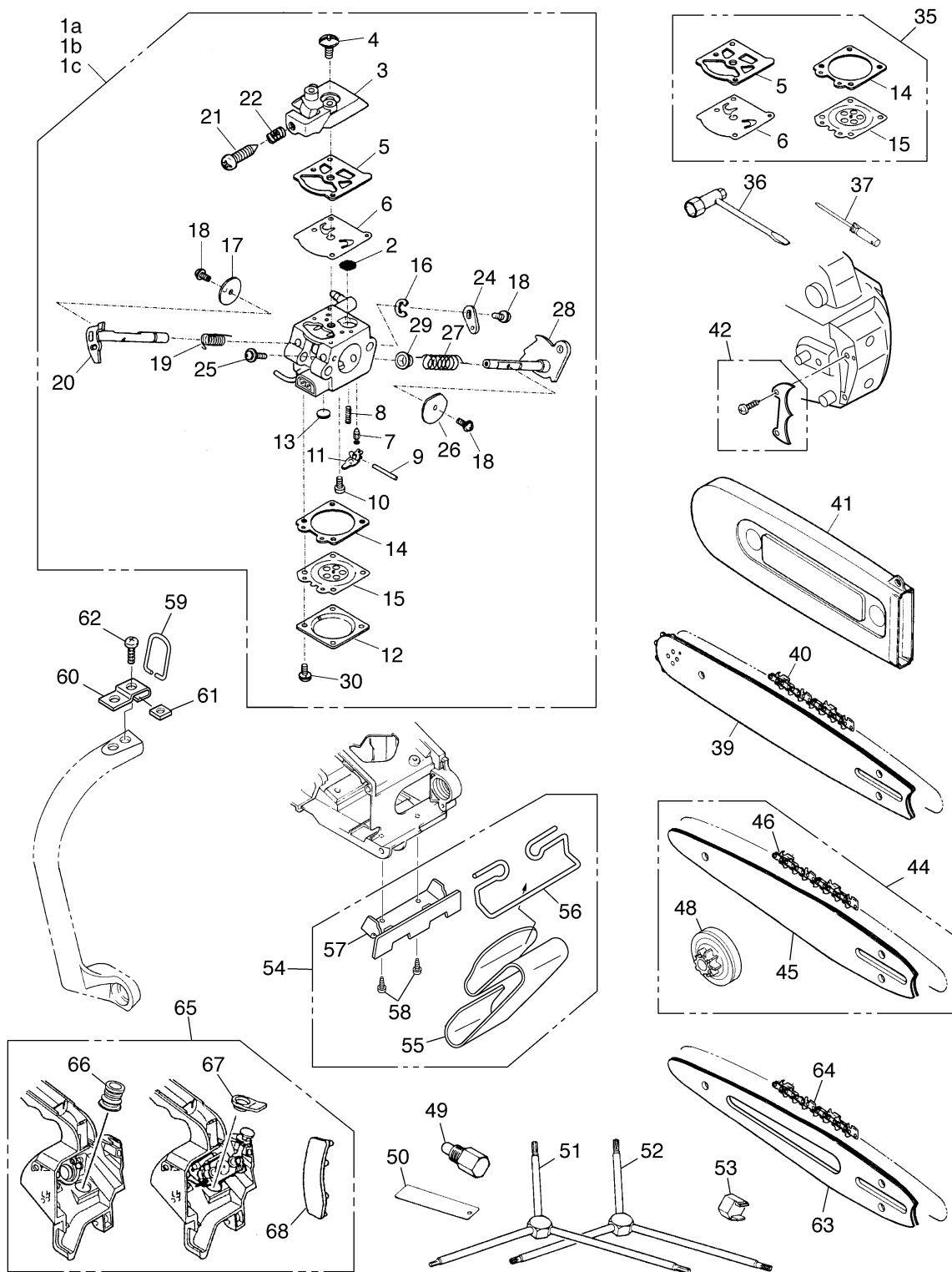


Fig.1 POWER UNIT

G2500

| Key# | PART NUMBER   | DESCRIPTION    | Q'TY /UNIT | NOTE          | Key# | PART NUMBER | DESCRIPTION      | Q'TY /UNIT | NOTE   |
|------|---------------|----------------|------------|---------------|------|-------------|------------------|------------|--------|
| 1    | 848C151211    | CYLINDER COMP. | 1          |               | 87   | 2475-51240  | • BOSS           | 1          |        |
| 2    | 2841-12120    | • ELBOW        | 1          |               | 88   | 2841-51210  | PLATE            | 1          |        |
| 3    | 8488G30550    | PIPE           | 1          |               | 89   | 3310-51310  | BEARING          | 1          |        |
| 4    | 3310-82230    | CLIP           | 1          |               | 90   | 848C1290F2  | LABEL            | 1          |        |
| 5    | 3350-34320    | ELBOW          | 1          |               | 91   | 2841-82510  | ROD              | 1          |        |
| 6    | 2841-21110    | CRANKCASE      | 1          |               | 92   | 2841-82411  | ROD              | 1          |        |
| 7    | T4950-52021   | BOLT           | 4          |               | 93   | 2841-82421  | GROMMET          | 1          |        |
| 8    | 2841-41112    | PISTON         | 1          |               | 94a  | 848C128100  | CARBRETOR ASSY   | 1          |        |
| 9    | 2841-41210    | RING, piston   | 1          |               | 94b  | 848C1B8101  | CARBRETOR ASSY   | 1          | WT-747 |
| 10   | 1600-41310    | PIN            | 1          |               | 94c  | 848C1B8101  | CARBRETOR ASSY   | 1          | WT-747 |
| 11   | 1260-41320    | RING, snap     | 2          |               | 95   | 2841-82210  | SEAL             | 1          |        |
| 12   | 5500-41410    | BEARING        | 1          |               | 96   | 848C1083A3  | PLATE            | 1          |        |
| 13   | 1101-41340    | WASHER         | 2          |               | 97   | 2841-82120  | PLATE            | 1          |        |
| 14   | 2841-42001    | SHAFT COMP.    | 1          |               | 98   | 0263-30545  | SCREW            | 2          |        |
| 15   | 1155-21240    | BEARING        | 2          |               | 99   | 2841-83111  | CLEANER          | 1          |        |
| 16   | T2041-21210   | OIL SEAL       | 1          |               | 100  | 2841-83120  | ELEMENT          | 1          |        |
| 17   | T2041-21220   | OIL SEAL       | 1          |               | 101  | 2841-83303  | COVER COMP.      | 1          |        |
| 18   | 1650-43230    | NUT            | 1          |               | 102  | 2841-83320  | • KNOB           | 1          |        |
| 19   | 1000-43240    | KEY            | 1          |               | 103  | 2841-83330  | • GROMMET        | 1          |        |
| 20   | 2841-06011    | PIPE SET       | 1          |               | 104  | 2630-53412  | CATCHER          | 1          |        |
| 21   | 2841-14112    | • PIPE, inlet  | 1          |               | 105  | 2630-32170  | SCREW            | 1          |        |
| 22   | 2841-14140    | • RING, felt   | 1          |               | 106  | 848C106610  | PLATE            | 1          |        |
| 23   | 2841-14130    | • GUIDE        | 1          |               | 107  | 848C1067D0  | • SEAL           | 1          |        |
| 24   | 0263-30414    | SCREW          | 2          |               | 108  | 2841-75001  | STARTER ASSY     | 1          |        |
| 25   | T2041-15100   | MUFFLER ASSY   | 1          |               | 109  | 2841-75101  | • CASE COMP.     | 1          |        |
| 26   | T2046-15140   | PLATE          | 1          |               | 110  | 2841-75210  | • REEL           | 1          |        |
| 27   | 2841-15210    | GASKET         | 1          |               | 111  | 2841-75300  | • SPRING COMP.   | 1          |        |
| 28   | 2670-82210    | SCREW          | 2          |               | 112  | 1850-75160  | • ROPE           | 1          |        |
| 29a  | 2841-71102    | ROTOR ASSY     | 1          | ANALOG        | 113  | 3330-75421  | • KNOB           | 1          |        |
| 29b  | 848C147110    | ROTOR ASSY     | 1          | DIGITAL       | 114  | 1140-51230  | • WASHER         | 1          |        |
| 29c  | 848C107110    | ROTOR ASSY     | 1          | DIGITAL       | 115  | 2630-75510  | • SCREW          | 1          |        |
| 30   | 848C1471R1    | • PAWL         | 2          |               | 116  | 2841-75611  | • COVER          | 1          |        |
| 31   | 848C1471S0    | • SPRING       | 2          |               | 117  | 2841-75710  | • PIPE           | 1          |        |
| 32   | 8488151200    | • SCREW        | 2          |               | 118  | 2630-31950  | • SCREW          | 1          |        |
| 33   | 2850-71151    | • WASHER       | 2          |               | 119  | 2630-31950  | SCREW            | 4          |        |
| 34a  | 2841-71200    | COIL ASSY      | 1          | ANALOG        | 120  | 2475-75131  | LABEL            | 1          |        |
| 34b  | 848C147120    | COIL ASSY      | 1          | DIGITAL,Black | 121  | 2475-54000  | BRAKE ASSY       | 1          |        |
| 34c  | 848C147130    | COIL ASSY      | 1          | DIGITAL,Gray  | 122  | 2475-54110  | • COVER          | 1          |        |
| 35   | 2841-71220    | • CORD         | 1          |               | 123  | 2841-54121  | • GUARD          | 1          |        |
| 36   | 2616-71320    | • CAP          | 1          |               | 124  | 2872-54120  | • SPRING         | 1          |        |
| 37   | 2850-72110    | • CAP          | 1          |               | 125  | 0263-80530  | • SCREW          | 1          |        |
| 38   | 1400-72121    | • SPRING       | 1          |               | 126  | 2872-54140  | • SPACER         | 1          |        |
| 39   | 1140-72110    | • GROMMET      | 1          |               | 127  | 2850-54211  | • SPACER         | 1          |        |
| 40   | 5500-72150    | SPACER         | 2          |               | 128  | 848C605423  | • WEIGHT         | 1          |        |
| 41   | 3350-14150    | BOLT           | 2          |               | 129  | 2841-54230  | • SPRING         | 1          |        |
| 42   | 3699-90032-10 | SPARK PLUG     | 1          | RCJ7Y         | 130  | 2851-54270  | • SPRING         | 1          |        |
| 43   | 2850-74102    | SWITCH ASSY    | 1          |               | 131  | 01641-20508 | • WASHER         | 1          |        |
| 44   | 2850-74213    | CORD           | 1          |               | 132  | 3310-53331  | • NUT            | 1          |        |
| 45a  | 2841-74220    | CORD           | 1          |               | 133  | 2851-54301  | • LEVER COMP.    | 1          |        |
| 45b  | 8488M10120    | CORD           | 1          |               | 134  | 2851-54350  | • ROLLER         | 1          |        |
| 45c  | 8488M10120    | CORD           | 1          |               | 135  | 2670-54411  | • ARM            | 1          |        |
| 46   | 848C103111    | CASE COMP.     | 1          |               | 136  | 2841-54510  | • BAND           | 1          |        |
| 47   | 2841-31141    | • SCREW        | 2          |               | 137  | 3356-24140  | • ROLLER         | 1          |        |
| 48   | 2870-31750    | SCREW          | 4          |               | 138  | 2670-54610  | • SPRLNG         | 1          |        |
| 49   | 2475-31130    | COVER          | 1          |               | 139  | 2841-54620  | • COVER          | 1          |        |
| 50   | 2630-31950    | SCREW          | 2          |               | 140  | 2630-33610  | • SCREW          | 4          |        |
| 51   | 2841-31202    | PIPE ASSY      | 1          |               | 141  | 2841-53211  | • PLATE          | 1          |        |
| 52   | 2841-31210    | • PIPE         | 1          |               | 142  | 2841-53240  | • SCREW          | 1          |        |
| 53   | 2841-31252    | • GROMMET      | 1          |               | 143  | 2810-53221  | • NUT            | 1          |        |
| 54   | 1850-85300    | • FILTER       | 1          |               | 144  | 2671-53230  | • GEAR           | 1          |        |
| 55   | 2841-31280    | • COLLAR       | 1          |               | 145  | 3350-53410  | NUT              | 1          |        |
| 56   | 2850-34501    | BREATHER ASSY  | 1          |               | 146  | 2475-53121  | LABEL            | 1          |        |
| 57   | 3317-85120    | GROMMET        | 1          |               | 147  | 2841-32101  | HANDLE ASSY      | 1          |        |
| 58   | 2850-81900    | PUMP           | 1          |               | 148  | 2841-32150  | • STOPPER        | 1          |        |
| 59   | 2841-31260    | PIPE           | 1          |               | 149  | 2841-35110  | • DAMPER         | 1          |        |
| 60   | 2841-31801    | CAP ASSY       | 2          |               | 150  | 2630-75510  | • SCREW          | 1          |        |
| 61   | 2841-31820    | • GASKET       | 2          |               | 151  | 2630-75510  | SCREW            | 2          |        |
| 62   | T2041-31910   | COVER          | 1          |               | 152  | 848C103311  | HANDLE COMP.     | 1          |        |
| 63   | 2630-31950    | SCREW          | 2          |               | 153  | 848C1033C3  | • LEVER THROTTLE | 1          |        |
| 64   | 2841-31921    | MAT            | 1          |               | 154  | 3356-33321  | • SPRING         | 1          |        |
| 65   | 2841-37111    | PIPE           | 2          |               | 155  | 04025-00524 | • SPRING PIN     | 1          |        |
| 66   | 2841-37121    | PIPE           | 1          |               | 156  | 2841-35180  | STOPPER          | 1          |        |
| 67   | 2841-37150    | JOINT          | 2          |               | 157  | 848C3033E3  | ARM              | 1          |        |
| 68   | 2841-31300    | PIPE COMP.     | 1          |               | 158  | 2841-34110  | COVER            | 1          |        |
| 69   | 2841-31311    | • PIPE         | 1          |               | 159  | 2630-31950  | SCREW            | 1          |        |
| 70   | 3310-57320    | • JOINT        | 1          |               | 160  | 2841-35110  | DAMPER           | 2          |        |
| 71   | 2841-31330    | • PIPE         | 1          |               | 161  | 2841-35120  | BOLT             | 3          |        |
| 72   | 3310-57340    | • CLIP         | 1          |               | 162  | 2841-35150  | CAP              | 3          |        |
| 73   | 2670-23131    | • FILTER       | 1          |               | 163  | 2841-98210  | HANGER           | 1          |        |
| 74   | 1260-41320    | • RING         | 1          |               | 164  | 2630-33610  | SCREW            | 1          |        |
| 75   | 848CA00640    | OIL PUMP SET   | 1          | 1/4&3/8       | 165  | 2841-55220  | SEAL             | 1          |        |
|      |               | • OIL PUMP     | 1          |               | 166  | 2850-21260  | VALVE            | 1          |        |
|      |               | • WORM         | 1          |               | 167  | 2841-31410  | SEAL             | 1          |        |
| 78   | 0263-30416    | SCREW          | 2          |               |      |             |                  |            |        |
| 79   | 2850-55211    | WASHER         | 1          |               | 170  | 2670-14220  | SCREW            | 1          |        |
| 80   | 2841-55250    | PIPE           | 1          |               |      |             |                  |            |        |
| 81   | 2841-55310    | COVER          | 1          |               |      |             |                  |            |        |
| 82   | 2630-31950    | SCREW          | 2          |               |      |             |                  |            |        |
| 83   | 2475-51110    | DRUM           | 1          | 3/8-6T        |      |             |                  |            |        |
| 83   | 2841-51110    | DRUM           | 1          | 1/4-8T        |      |             |                  |            |        |
| 84   | 2475-51200    | CLUTCH ASSY    | 1          |               |      |             |                  |            |        |
| 85   | 2475-51220    | • SHOE         | 2          |               |      |             |                  |            |        |
| 86   | 2841-51230    | • SPRING       | 2          |               |      |             |                  |            |        |

a: SERIAL No. 771128 and below  
b: SERIAL No. 771129 – 984141  
c: SERIAL No. 984142 and up

**Fig. 2 CARBURETOR COMPONENTS & ACCESSORIES**

**Fig. 2 CARBURETOR COMPONENTS & ACCESSORIES**

| Key# | PART NUMBER   | DESCRIPTION       | Q'TY<br>/UNIT | NOTE   | Key#                                                                                           | PART NUMBER   | DESCRIPTION     | Q'TY<br>/UNIT | NOTE |
|------|---------------|-------------------|---------------|--------|------------------------------------------------------------------------------------------------|---------------|-----------------|---------------|------|
| 1a   | 848C128100    | CARBRETOR ASSY    | 1             |        | 54                                                                                             | T2046-98100   | BELT HANGER KIT | 1             | OP   |
| 1b   | 848C1B8101    | CARBRETOR ASSY    | 1             | WT-747 | 55                                                                                             | T2046-98110   | • HOOK          | 1             | OP   |
| 1c   | 848C1B8101    | CARBRETOR ASSY    | 1             | WT-747 | 56                                                                                             | T2046-98120   | • HANGER        | 1             | OP   |
| 2    | 3306-81380    | • SCREEN          | 1             |        | 57                                                                                             | T2046-98130   | • PLATE         | 1             | OP   |
| 3    | 2630-81120    | • COVER           | 1             |        | 58                                                                                             | 2630-33610    | • SCREW         | 2             | OP   |
| 4    | 3310-81130    | • SCREW           | 1             |        | 59                                                                                             | T2046-32180   | HANGER          | 1             | OP   |
| 5    | 3304-81140    | • GASKET          | 1             |        | 60                                                                                             | T2046-32190   | PLATE           | 1             | OP   |
| 6    | 1172-81150    | • DIAPHRAM        | 1             |        | 61                                                                                             | T2046-32170   | NUT             | 1             | OP   |
| 7    | 3356-81310    | • VALVE           | 1             |        | 62                                                                                             | 2630-32170    | SCREW           | 1             | OP   |
| 8    | 2867-81270    | • SPRING          | 1             |        | 63                                                                                             | 2980-52111    | BAR             | 1             | OP   |
| 9    | 3310-81250    | • PIN             | 1             |        | 64                                                                                             | 3622-52210-50 | CHAIN, 25AP-60E | 1             | OP   |
| 10   | 3310-81240    | • SCREW           | 1             |        | 65                                                                                             | 2841-98301    | ICING KIT       | 1             |      |
| 11   | 3310-81230    | • LEVER           | 1             |        | 66                                                                                             | 2841-98310    | • PIPE          | 1             |      |
| 12   | 3310-81280    | • COVER           | 1             |        | 67                                                                                             | 2841-98320    | • CAP           | 1             |      |
| 13   | 1480-81420    | • PLUG            | 1             |        | 68                                                                                             | 2841-98330    | • PROTECTOR     | 1             |      |
| 14   | 2850-81290    | • GASKET          | 1             |        | a: SERIAL No. 771128 and below<br>b: SERIAL No. 771129 – 984141<br>c: SERIAL No. 984142 and up |               |                 |               |      |
| 15   | 3310-81260    | • DIAPHRAM        | 1             |        |                                                                                                |               |                 |               |      |
| 16   | 1148-81390    | • RING            | 1             |        |                                                                                                |               |                 |               |      |
| 17   | 3310-81341    | • VALVE           | 1             |        |                                                                                                |               |                 |               |      |
| 18   | 2880-81470    | • SCREW           | 3             |        |                                                                                                |               |                 |               |      |
| 19   | 2670-81410    | • SPRING          | 1             |        |                                                                                                |               |                 |               |      |
| 20   | T2040-81370   | • SHAFT           | 1             |        |                                                                                                |               |                 |               |      |
| 21   | 2630-81330    | • SCREW           | 1             |        |                                                                                                |               |                 |               |      |
| 22   | 3350-81380    | • SPRING          | 1             |        |                                                                                                |               |                 |               |      |
| 24   | 2841-81440    | • LEVER           | 1             |        |                                                                                                |               |                 |               |      |
| 25   | 2850-81190    | • SCREW           | 1             |        |                                                                                                |               |                 |               |      |
| 26   | 2841-81451    | • VALVE           | 1             |        |                                                                                                |               |                 |               |      |
| 27   | 2850-81350    | • SPRING          | 1             |        |                                                                                                |               |                 |               |      |
| 28   | 2841-81460    | • SHAFT           | 1             |        |                                                                                                |               |                 |               |      |
| 29   | 2850-81430    | • BUSHING         | 1             |        |                                                                                                |               |                 |               |      |
| 30   | 3310-81351    | • SCREW           | 4             |        |                                                                                                |               |                 |               |      |
| 35   | T2100-06020   | GASKET KIT        | 1             |        |                                                                                                |               |                 |               |      |
| 36   | 3320-91140    | WRENCH            | 1             |        |                                                                                                |               |                 |               |      |
| 37   | 2670-91150    | DRIVER            | 1             |        |                                                                                                |               |                 |               |      |
| 39   | 2475-52110-50 | BAR 10" SP        | 1             |        |                                                                                                |               |                 |               |      |
| 40   | 3699-91480    | CHAIN 91VG-40E    | 1             |        |                                                                                                |               |                 |               |      |
| 41   | 3622-52310    | PROTECTOR         | 1             |        |                                                                                                |               |                 |               |      |
| 42   | 2475-98100    | SPIKE KIT         | 1             | OP     |                                                                                                |               |                 |               |      |
| 44   | CB1011I       | BAR KIT           | 1             | OP     |                                                                                                |               |                 |               |      |
| 45   | 2475-52120    | • BAR, 10" CV     | 1             |        |                                                                                                |               |                 |               |      |
| 46   | 3622-52210-50 | • CHAIN, 25AP-60E | 1             |        |                                                                                                |               |                 |               |      |
| 48   | 2841-51110    | • DRUM, 1/4-8T    | 1             |        |                                                                                                |               |                 |               |      |
| 49   | 3350-96220    | STOPPER, PISTON   | 1             | OP     |                                                                                                |               |                 |               |      |
| 50   | 3350-96240    | GAUGE, AIR GAP    | 1             | OP     |                                                                                                |               |                 |               |      |
| 51   | 3304-97611    | WRENCH, HEXAGON   | 1             | OP     |                                                                                                |               |                 |               |      |
| 52   | 2670-96410    | WRENCH, TORX      | 1             | OP     |                                                                                                |               |                 |               |      |
| 53   | 2841-96110    | WRENCH, CLUTCH    | 1             | OP     |                                                                                                |               |                 |               |      |

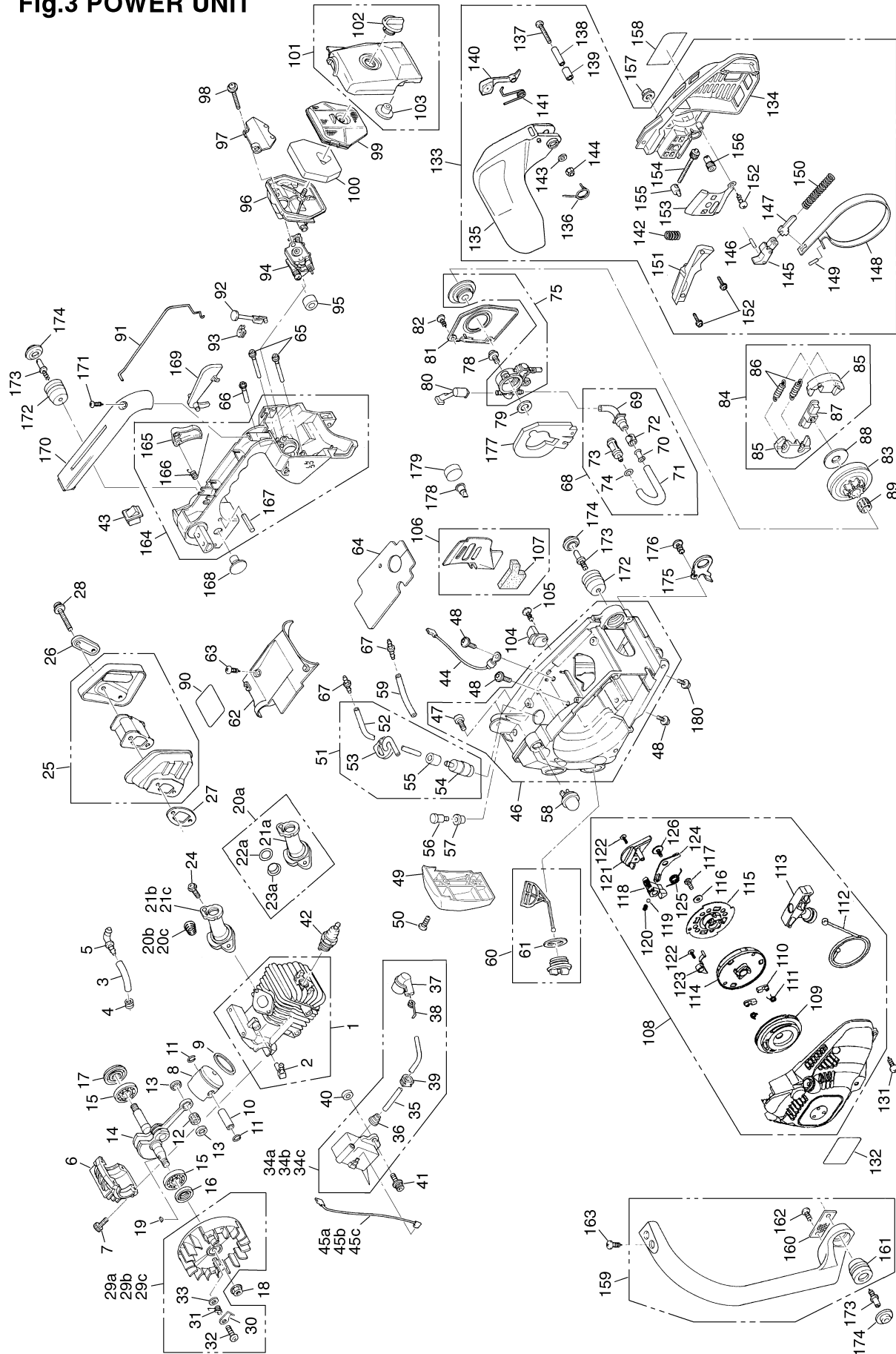
**Fig.3 POWER UNIT**

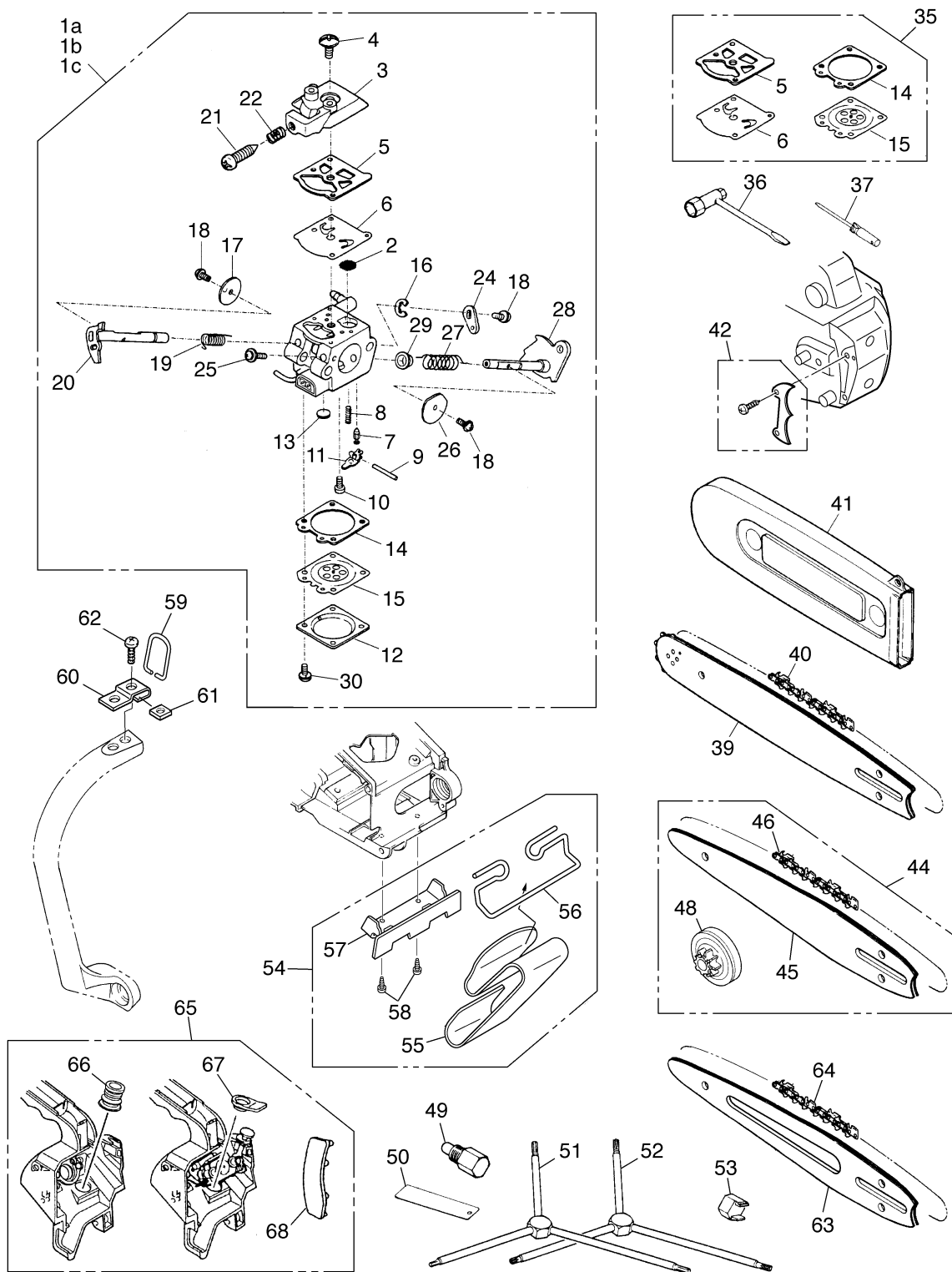
Fig.3 POWER UNIT

G2500-OPS

| Key# | PART NUMBER   | DESCRIPTION    | Q'TY /UNIT | NOTE          | Key# | PART NUMBER | DESCRIPTION      | Q'TY /UNIT | NOTE   |
|------|---------------|----------------|------------|---------------|------|-------------|------------------|------------|--------|
| 1    | 848C151211    | CYLINDER COMP. | 1          |               | 88   | 2841-51210  | PLATE            | 1          |        |
| 2    | 2841-12120    | • ELBOW        | 1          |               | 89   | 3310-51310  | BEARING          | 1          |        |
| 3    | 8488G30550    | PIPE           | 1          |               | 90   | 848C1290F2  | LABEL            | 1          |        |
| 4    | 3310-82230    | CLIP           | 1          |               | 91   | 2841-82510  | ROD              | 1          |        |
| 5    | 3350-34320    | ELBOW          | 1          |               | 92   | 2841-82411  | ROD              | 1          |        |
| 6    | 2841-21110    | CRANKCASE      | 1          |               | 93   | 2841-82421  | GROMMET          | 1          |        |
| 7    | T4950-52021   | BOLT           | 4          |               | 94a  | 848C128100  | CARBRETOR ASSY   | 1          |        |
| 8    | 2841-41112    | PISTON         | 1          |               | 94b  | 848C1B8101  | CARBRETOR ASSY   | 1          | WT-747 |
| 9    | 2841-41210    | RING, piston   | 1          |               | 94c  | 848C1B8101  | CARBRETOR ASSY   | 1          | WT-747 |
| 10   | 1600-41310    | PIN            | 1          |               | 95   | 2841-82210  | SEAL             | 1          |        |
| 11   | 1260-41320    | RING, snap     | 2          |               | 96   | 848C1083A3  | PLATE            | 1          |        |
| 12   | 5500-41410    | BEARING        | 1          |               | 97   | 2841-82120  | PLATE            | 1          |        |
| 13   | 1101-41340    | WASHER         | 2          |               | 98   | 0263-30545  | SCREW            | 2          |        |
| 14   | 2841-42001    | SHAFT COMP.    | 1          |               | 99   | 2841-83111  | CLEANER          | 1          |        |
| 15   | 1155-21240    | BEARING        | 2          |               | 100  | 2841-83120  | ELEMENT          | 1          |        |
| 16   | T2041-21210   | OIL SEAL       | 1          |               | 101  | 2841-83303  | COVER COMP.      | 1          |        |
| 17   | T2041-21220   | OIL SEAL       | 1          |               | 102  | 2841-83320  | • KNOB           | 1          |        |
| 18   | 1650-43230    | NUT            | 1          |               | 103  | 2841-83330  | • GROMMET        | 1          |        |
| 19   | 1000-43240    | KEY            | 1          |               | 104  | 2630-53412  | CATCHER          | 1          |        |
| 20a  | 2841-06011    | PIPE SET       | 1          |               | 105  | 2630-32170  | SCREW            | 1          |        |
| 21a  | 2841-14112    | • PIPE, inlet  | 1          |               | 106  | 848C106610  | PLATE            | 1          |        |
| 22a  | 2841-14140    | • RING, felt   | 1          |               | 107  | 848C1067D0  | • SEAL           | 1          |        |
| 23a  | 2841-14130    | • GUIDE        | 1          |               | 108  | 848C147591  | STARTER ASSY     | 1          |        |
| 20b  | 848C1414D0    | PIPE           | 1          |               | 109  | 848C147520  | • REEL COMP.     | 1          |        |
| 21b  | 2841-14112    | PIPE INLET     | 1          |               | 110  | 848C1475D0  | • RATCHET        | 2          |        |
| 20c  | 848C1414D0    | PIPE           | 1          |               | 111  | 848C1475L0  | • SPRING         | 2          |        |
| 21c  | 2841-14112    | PIPE INLET     | 1          |               | 112  | 8488S80000  | • ROPE           | 1          |        |
| 24   | 0263-30414    | SCREW          | 2          |               | 113  | 3330-75421  | • KNOB           | 1          |        |
| 25   | T2041-15100   | MUFFLER ASSY   | 1          |               | 114  | 848C147530  | • SPRING COMP.   | 1          |        |
| 26   | T2046-15140   | PLATE          | 1          |               | 115  | 848C147540  | • PULLY COMP.    | 1          |        |
| 27   | 2841-15210    | GASKET         | 1          |               | 116  | 8488705020  | • WASHER         | 1          |        |
| 28   | 2670-82210    | SCREW          | 2          |               | 117  | 8488351200  | • SCREW          | 1          |        |
| 29a  | 2841-71102    | ROTOR ASSY     | 1          | ANALOG        | 118  | 848C1475E1  | • SELECT LEVER   | 1          |        |
| 29b  | 848C147110    | ROTOR ASSY     | 1          | DIGITAL       | 119  | 848C1475H0  | • BALL           | 1          |        |
| 29c  | 848C107110    | ROTOR ASSY     | 1          | DIGITAL       | 120  | 8488D40701  | • SPRING         | 1          |        |
| 30   | 848C1471R1    | • PAWL         | 2          |               | 121  | 848C1475B1  | • COVER          | 1          |        |
| 31   | 848C1471S0    | • SPRING       | 2          |               | 122  | 8488531000  | • SCREW          | 2          |        |
| 32   | 8488151200    | • SCREW        | 2          |               | 123  | 848C1475M0  | • RATCHET        | 1          |        |
| 33   | 2850-71151    | • WASHER       | 2          |               | 124  | 848C1475C0  | • STOPPER        | 1          |        |
| 34a  | 2841-71200    | COIL ASSY      | 1          | ANALOG        | 125  | 848C1475S1  | • SPRING         | 1          |        |
| 34b  | 848C147120    | COIL ASSY      | 1          | DIGITAL,Black | 126  | 1850-75151  | • SCREW          | 1          |        |
| 34c  | 848C147130    | COIL ASSY      | 1          | DIGITAL,Gray  |      |             |                  |            |        |
| 35   | 2841-71220    | • CORD         | 1          |               | 131  | 2630-31950  | SCREW            | 4          |        |
| 36   | 2616-71320    | • CAP          | 1          |               | 132  | 2475-75131  | LABEL            | 1          |        |
| 37   | 2850-72110    | • CAP          | 1          |               | 133  | 2475-54000  | BRAKE ASSY       | 1          |        |
| 38   | 1400-72121    | • SPRING       | 1          |               | 134  | 2475-54110  | • COVER          | 1          |        |
| 39   | 1140-72110    | • GROMMET      | 1          |               | 135  | 2841-54121  | • GUARD          | 1          |        |
| 40   | 5500-72150    | SPACER         | 2          |               | 136  | 2872-54120  | • SPRING         | 1          |        |
| 41   | 3350-14150    | BOLT           | 2          |               | 137  | 0263-80530  | • SCREW          | 1          |        |
| 42   | 3699-90032-10 | SPARK PLUG     | 1          | RCJ7Y         | 138  | 2872-54140  | • SPACER         | 1          |        |
| 43   | 2850-74102    | SWITCH ASSY    | 1          |               | 139  | 2850-54211  | • SPACER         | 1          |        |
| 44   | 2850-74213    | CORD           | 1          |               | 140  | 848C605423  | • WEIGHT         | 1          |        |
| 45a  | 2841-74220    | CORD           | 1          |               | 141  | 2841-54230  | • SPRING         | 1          |        |
| 45b  | 8488M10120    | CORD           | 1          |               | 142  | 2851-54270  | • SPRING         | 1          |        |
| 45c  | 8488M10120    | CORD           | 1          |               | 143  | 01641-20508 | • WASHER         | 1          |        |
| 46   | 848C103111    | CASE COMP.     | 1          |               | 144  | 3310-53331  | • NUT            | 1          |        |
| 47   | 2841-31141    | • SCREW        | 2          |               | 145  | 2851-54301  | • LEVER COMP.    | 1          |        |
| 48   | 2870-31750    | SCREW          | 4          |               | 146  | 2851-54350  | • ROLLER         | 1          |        |
| 49   | 2475-31130    | COVER          | 1          |               | 147  | 2670-54411  | • ARM            | 1          |        |
| 50   | 2630-31950    | SCREW          | 2          |               | 148  | 2841-54510  | • BAND           | 1          |        |
| 51   | 2841-31202    | PIPE ASSY      | 1          |               | 149  | 3356-24140  | • ROLLER         | 1          |        |
| 52   | 2841-31210    | • PIPE         | 1          |               | 150  | 2670-54610  | • SPRING         | 1          |        |
| 53   | 2841-31252    | • GROMMET      | 1          |               | 151  | 2841-54620  | • COVER          | 1          |        |
| 54   | 1850-85300    | • FILTER       | 1          |               | 152  | 2630-33610  | • SCREW          | 4          |        |
| 55   | 2841-31280    | • COLLAR       | 1          |               | 153  | 2841-53211  | • PLATE          | 1          |        |
| 56   | 2850-34501    | BREATH ASSY    | 1          |               | 154  | 2841-53240  | • SCREW          | 1          |        |
| 57   | 3317-85120    | GROMMET        | 1          |               | 155  | 2810-53221  | • NUT            | 1          |        |
| 58   | 2850-81900    | PUMP           | 1          |               | 156  | 2671-53230  | • GEAR           | 1          |        |
| 59   | 2841-31260    | PIPE           | 1          |               | 157  | 3350-53410  | NUT              | 1          |        |
| 60   | 848C208511    | CAP ASSY       | 2          |               | 158  | 2475-53121  | LABEL            | 1          |        |
| 61   | 2841-31820    | • GASKET       | 2          |               | 159  | 2841-32101  | HANDLE ASSY      | 1          |        |
| 62   | T2041-31910   | COVER          | 1          |               | 160  | 2841-32150  | • STOPPER        | 1          |        |
| 63   | 2630-31950    | SCREW          | 2          |               | 161  | 2841-35110  | • DAMPER         | 1          |        |
| 64   | 2841-31921    | MAT            | 1          |               | 162  | 2630-75510  | • SCREW          | 1          |        |
| 65   | 2841-37111    | PIPE           | 2          |               | 163  | 2630-75510  | SCREW            | 2          |        |
| 66   | 2841-37121    | PIPE           | 1          |               | 164  | 848C103311  | HANDLE COMP.     | 1          |        |
| 67   | 2841-37150    | JOINT          | 2          |               | 165  | 848C1033C3  | • LEVER THROTTLE | 1          |        |
| 68   | 2841-31300    | PIPE COMP.     | 1          |               | 166  | 3356-33321  | • SPRING         | 1          |        |
| 69   | 2841-31311    | • PIPE         | 1          |               | 167  | 04025-00524 | • SPRING PIN     | 1          |        |
| 70   | 3310-57320    | • JOINT        | 1          |               | 168  | 2841-35180  | STOPPER          | 1          |        |
| 71   | 2841-31330    | • PIPE         | 1          |               | 169  | 848C3033E3  | ARM              | 1          |        |
| 72   | 3310-57340    | • CLIP         | 1          |               | 170  | 2841-34110  | COVER            | 1          |        |
| 73   | 2670-23131    | • FILTER       | 1          |               | 171  | 2630-31950  | SCREW            | 1          |        |
| 74   | 1260-41320    | • RING         | 1          |               | 172  | 2841-35110  | DAMPER           | 2          |        |
| 75   | 848CA00640    | OIL PUMP SET   | 1          | 1/4&3/8       | 173  | 2841-35120  | BOLT             | 3          |        |
|      |               | • OIL PUMP     | 1          |               | 174  | 2841-35150  | CAP              | 3          |        |
|      |               | • WORM         | 1          |               | 175  | 2841-98210  | HANGER           | 1          |        |
| 78   | 0263-30416    | SCREW          | 2          |               | 176  | 2630-33610  | SCREW            | 1          |        |
| 79   | 2850-55211    | WASHER         | 1          |               | 177  | 2841-55220  | SEAL             | 1          |        |
| 80   | 2841-55250    | PIPE           | 1          |               | 178  | 2850-21260  | VALVE            | 1          |        |
| 81   | 2841-55310    | COVER          | 1          |               | 179  | 2841-31410  | SEAL             | 1          |        |
| 82   | 2630-31950    | SCREW          | 2          |               | 180  | 2670-14220  | SCREW            | 1          |        |
| 83   | 2475-51110    | DRUM           | 1          | 3/8-6T        |      |             |                  |            |        |
| 83   | 2841-51110    | DRUM           | 1          | 1/4-8T        |      |             |                  |            |        |
| 84   | 2475-51200    | CLUTCH ASSY    | 1          |               |      |             |                  |            |        |
| 85   | 2475-51220    | • SHOE         | 2          |               |      |             |                  |            |        |
| 86   | 2841-51230    | • SPRING       | 2          |               |      |             |                  |            |        |
| 87   | 2475-51240    | • BOSS         | 1          |               |      |             |                  |            |        |

a: SERIAL No. 771128 and below  
b: SERIAL No. 771129 – 984141  
c: SERIAL No. 984142 and up

**Fig. 4 CARBURETOR COMPONENTS & ACCESSORIES**



**Fig. 4 CARBURETOR COMPONENTS & ACCESSORIES**

| Key# | PART NUMBER   | DESCRIPTION       | Q'TY<br>/UNIT | NOTE   | Key#                                                                                           | PART NUMBER   | DESCRIPTION     | Q'TY<br>/UNIT | NOTE |
|------|---------------|-------------------|---------------|--------|------------------------------------------------------------------------------------------------|---------------|-----------------|---------------|------|
| 1a   | 848C128100    | CARBRETOR ASSY    | 1             |        | 54                                                                                             | T2046-98100   | BELT HANGER KIT | 1             | OP   |
| 1b   | 848C1B8101    | CARBRETOR ASSY    | 1             | WT-747 | 55                                                                                             | T2046-98110   | • HOOK          | 1             | OP   |
| 1c   | 848C1B8101    | CARBRETOR ASSY    | 1             | WT-747 | 56                                                                                             | T2046-98120   | • HANGER        | 1             | OP   |
| 2    | 3306-81380    | • SCREEN          | 1             |        | 57                                                                                             | T2046-98130   | • PLATE         | 1             | OP   |
| 3    | 2630-81120    | • COVER           | 1             |        | 58                                                                                             | 2630-33610    | • SCREW         | 2             | OP   |
| 4    | 3310-81130    | • SCREW           | 1             |        | 59                                                                                             | T2046-32180   | HANGER          | 1             | OP   |
| 5    | 3304-81140    | • GASKET          | 1             |        | 60                                                                                             | T2046-32190   | PLATE           | 1             | OP   |
| 6    | 3304-81150    | • DIAPHRAM        | 1             |        | 61                                                                                             | T2046-32170   | NUT             | 1             | OP   |
| 7    | 3356-81310    | • VALVE           | 1             |        | 62                                                                                             | 2630-32170    | SCREW           | 1             | OP   |
| 8    | 2867-81270    | • SPRING          | 1             |        | 63                                                                                             | 2980-52111    | BAR             | 1             | OP   |
| 9    | 3310-81250    | • PIN             | 1             |        | 64                                                                                             | 3622-52210-50 | CHAIN, 25AP-60E | 1             | OP   |
| 10   | 3310-81240    | • SCREW           | 1             |        | 65                                                                                             | 2841-98301    | ICING KIT       | 1             |      |
| 11   | 3310-81230    | • LEVER           | 1             |        | 66                                                                                             | 2841-98310    | • PIPE          | 1             |      |
| 12   | 3310-81280    | • COVER           | 1             |        | 67                                                                                             | 2841-98320    | • CAP           | 1             |      |
| 13   | 1480-81420    | • PLUG            | 1             |        | 68                                                                                             | 2841-98330    | • PROTECTOR     | 1             |      |
| 14   | 2850-81290    | • GASKET          | 1             |        | a: SERIAL No. 771128 and below<br>b: SERIAL No. 771129 – 984141<br>c: SERIAL No. 984142 and up |               |                 |               |      |
| 15   | 3310-81260    | • DIAPHRAM        | 1             |        |                                                                                                |               |                 |               |      |
| 16   | 1148-81390    | • RING            | 1             |        |                                                                                                |               |                 |               |      |
| 17   | 3310-81341    | • VALVE           | 1             |        |                                                                                                |               |                 |               |      |
| 18   | 2880-81470    | • SCREW           | 3             |        |                                                                                                |               |                 |               |      |
| 19   | 2670-81410    | • SPRING          | 1             |        |                                                                                                |               |                 |               |      |
| 20   | T2040-81370   | • SHAFT           | 1             |        |                                                                                                |               |                 |               |      |
| 21   | 2630-81330    | • SCREW           | 1             |        |                                                                                                |               |                 |               |      |
| 22   | 3350-81380    | • SPRING          | 1             |        |                                                                                                |               |                 |               |      |
| 24   | 2841-81440    | • LEVER           | 1             |        |                                                                                                |               |                 |               |      |
| 25   | 2850-81190    | • SCREW           | 1             |        |                                                                                                |               |                 |               |      |
| 26   | 2841-81451    | • VALVE           | 1             |        |                                                                                                |               |                 |               |      |
| 27   | 2850-81350    | • SPRING          | 1             |        |                                                                                                |               |                 |               |      |
| 28   | 2841-81460    | • SHAFT           | 1             |        |                                                                                                |               |                 |               |      |
| 29   | 2850-81430    | • BUSHING         | 1             |        |                                                                                                |               |                 |               |      |
| 30   | 3310-81351    | • SCREW           | 4             |        |                                                                                                |               |                 |               |      |
| 35   | T2100-06020   | GASKET KIT        | 1             |        |                                                                                                |               |                 |               |      |
| 36   | 3320-91140    | WRENCH            | 1             |        |                                                                                                |               |                 |               |      |
| 37   | 2670-91150    | DRIVER            | 1             |        |                                                                                                |               |                 |               |      |
| 39   | 2475-52110-50 | BAR 10" SP        | 1             |        |                                                                                                |               |                 |               |      |
| 40   | 3699-91480    | CHAIN 91VG-40E    | 1             |        |                                                                                                |               |                 |               |      |
| 41   | 3622-52310    | PROTECTOR         | 1             |        |                                                                                                |               |                 |               |      |
| 42   | 2475-98100    | SPIKE KIT         | 1             | OP     |                                                                                                |               |                 |               |      |
| 44   | CB1011I       | BAR KIT           | 1             | OP     |                                                                                                |               |                 |               |      |
| 45   | 2475-52120    | • BAR, 10" CV     | 1             |        |                                                                                                |               |                 |               |      |
| 46   | 3622-52210-50 | • CHAIN, 25AP-60E | 1             |        |                                                                                                |               |                 |               |      |
| 48   | 2841-51110    | • DRUM, 1/4-8T    | 1             |        |                                                                                                |               |                 |               |      |
| 49   | 3350-96220    | STOPPER, PISTON   | 1             | OP     |                                                                                                |               |                 |               |      |
| 50   | 3350-96240    | GAUGE, AIR GAP    | 1             | OP     |                                                                                                |               |                 |               |      |
| 51   | 3304-97611    | WRENCH, HEXAGON   | 1             | OP     |                                                                                                |               |                 |               |      |
| 52   | 2670-96410    | WRENCH, TORX      | 1             | OP     |                                                                                                |               |                 |               |      |
| 53   | 2841-96110    | WRENCH, CLUTCH    | 1             | OP     |                                                                                                |               |                 |               |      |