



PARTS LIST

BRUSHCUTTERS

BC3500WE
BC4500WE

NOTE :

1. Use ZENOAH genuine parts as specified in the parts list for repair and/or replacement.
2. ZENOAH does not warrant the machines, which have been damaged by the use of any parts other than those specified by the company.
3. When placing parts orders for repair and/or replacement, check if the model name and the serial number are applicable to those specified in the parts list, then use parts number described in the parts list.
4. The contents described in the parts list are accurate as of the date and may change due to improvement.
5. The parts for the machine shall be supplied ten (10) years after the machine is discontinued. [It is possible that some specific parts may be subject to change of their delivery term and list price within the limit of ten (10) years after the machine is discontinued. It is also possible that some parts may be available even after the limit of ten (10) years.]

APPLICABLE SERIAL NUMBERS:

200101 and up

January 2005

Fig.1 DRIVE UNIT & ACCESSORIES

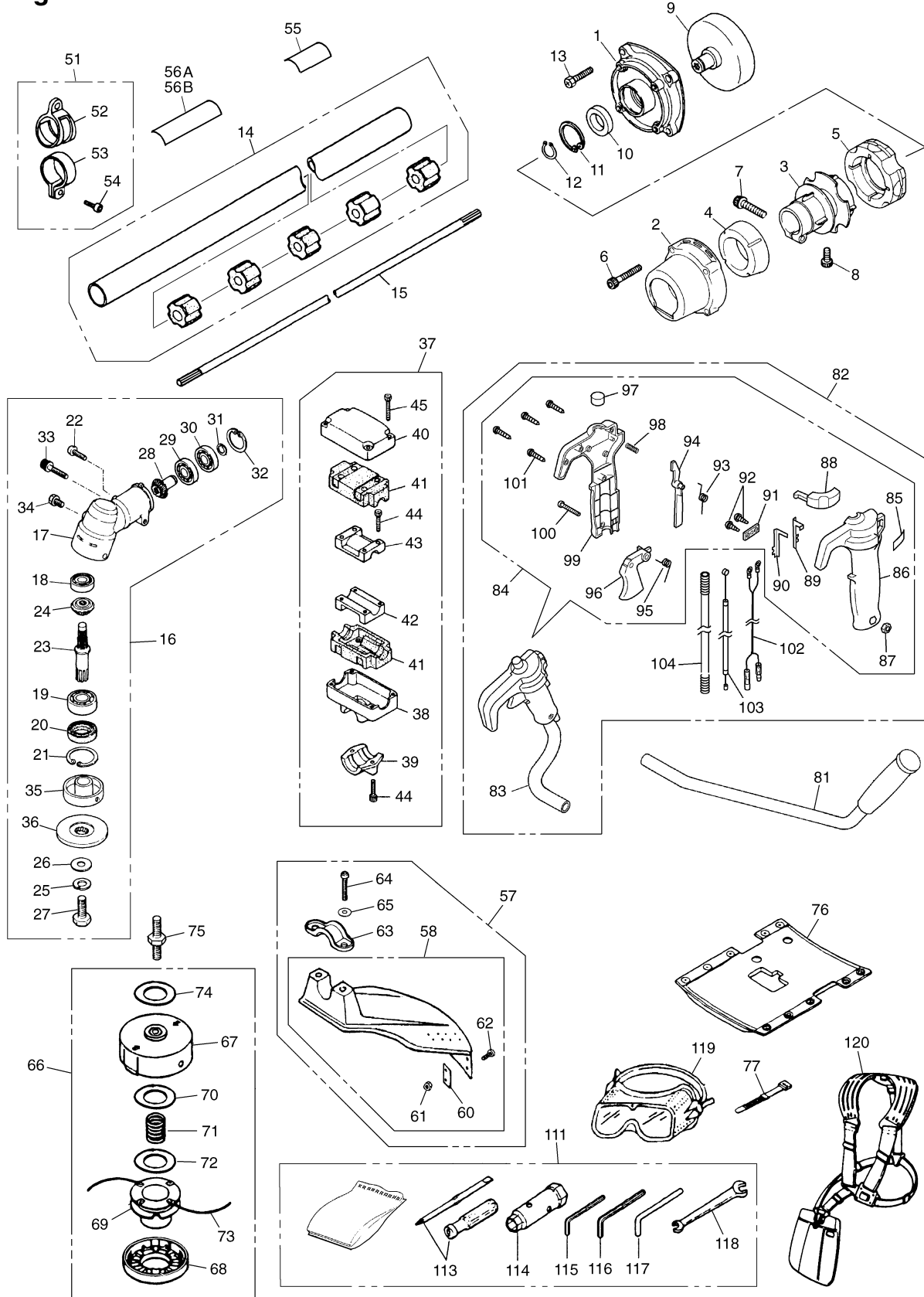


Fig.1 DRIVE UNIT & ACCESSORIES

Key#	PART NUMBER	DESCRIPTION	Q'TY /UNIT	NOTE	Key#	PART NUMBER	DESCRIPTION	Q'TY /UNIT	NOTE
1	4050-11110	HOUSING	1		63	3540-24121	• CLAMP	1	
2	4050-11150	CAP	1		64	3540-24130	• BOLT	2	
3	T3042-11210	JOINT	1		65	0290-20615	• WASHER	1	
4	4050-11250	ABSORBER-F	1		66	BC00023	TAP. HEAD COMP.	1	
5	4050-11260	ABSORBER-R	1		67	6460-15113	• CASE COMP.	1	
6	01252-30530	BOLT	4	M5x30	68	6460-15131	• COVER	1	
7	01252-30630	BOLT	1	M6x30	69	6460-15142	• CORD HOLDER	1	
8	01252-30510	BOLT	1	M5x10	70	3268-15150	• PLATE	1	
9	848B8151A1	DRUM	1		71	6041-99162	• SPRING	1	
10	06004-06202	BEARING	1		72	3268-15170	• PLATE	1	
11	04065-03515	RING	1		73	6460-15180	• CORD	1	
12	04064-01510	RING	1		74	6460-15210	• SPACER	1	
13	6468-91150	BOLT	4	M6x20	75	6041-99230	SHAFT	1	
14	T3042-12100	PIPE COMP.	1		76	3523-17112	PROTECTOR	1	
15	6340-12211	SHAFT	1		77	3540-93120	BAND	1	
16	5766-13000	GEARCASE ASSY	1						
17	5766-13110	• GEARCASE	1		81	T3111-14300	HANDLE-L COMP.	1	
18	06000-06000	• BEARING	1		82	T3113-14100	HANDLE-R ASSY	1	
19	06000-06202	• BEARING	1		83	T3111-14110	• HANDLE-R	1	
20	3130-13141	• SEAL	1		84	K6010-000550	• GRIP&LEV, COMP.	1	
21	04065-03515	• RING	1		85	K2200-000040	• LABEL	1	
22	01252-30510	• BOLT	1	M5x10	86	K2300-000050	• GRIP (L)	1	
23	3540-13212	• SHAFT	1		87	B1181-040545	• NUT	1	
24	3540-13220	• GEAR	1		88	K2300-000080	• SWITCH	1	
25	3544-13280	• WASHER	1		89	K5100-000030	• SPRING	1	
26	01643-31032	• WASHER	1		90	K5100-000040	• SPRING	1	
27	3540-13290	• BOLT	1		91	K2300-000090	• HOLDER	1	
28	3540-13311	• PINION	1		92	B1122-C2910H	• SCREW, Tapping	2	M3x10
29	06000-06001	• BEARING	1		93	K5100-000020	• SPRING	1	
30	06001-06001	• BEARING	1		94	K2300-000070	• LEVER	1	
31	3130-13270	• RING	1		95	K5100-000010	• SPRING	1	
32	04065-02812	• RING	1		96	K2300-000060	• LEVER	1	
33	3540-13260	• BOLT	1	M6x35	97	K1300-000060	• PLUG	1	
34	0224-40610	• BOLT	1	M6x10	98	K5100-000050	• SPRING	1	
35	3540-13241	• HOLDER(A)	1		99	K2300-000040	• GRIP (R)	1	
36	3540-13251	• HOLDER(B)	1		100	B1111-A0530H	• SCREW	1	M5x30
37	3540-14900	BRACKET ASSY	1		101	B1122-C4220H	• SCREW, Tapping	5	M4x20
38	3540-14910	• BRACKET	1		102	K5200-000070	• CORD	1	
39	3540-14920	• CAP-L	1		103	K5100-000130	• CABLE	1	
40	3540-14930	• CAP-U	1		104	K5200-000080	• TUBE	1	
41	3540-14140	• ABSORBER	2						
42	3540-14150	• CLAMP	1		111	3542-91000	TOOL-SET	1	
43	3540-14160	• CLAMP	1						
44	01252-30525	• BOLT	6		113	1030-91340	• DRIVER	1	
45	01252-30530	• BOLT	4		114	3144-91160	• SOCKET	1	
					115	09007-00425	• WRENCH	1	for M5
51	T3042-17100	HANGER ASSY	1		116	09007-00528	• WRENCH	1	for M6
52	6520-17110	• HANGER	1		117	3540-91110	• BAR	1	
53	6520-17120	• CLAMP	1		118	3540-91120	• SPANNER	1	8x10
54	0263-90525	• SCREW	1		119	6242-92110	GOGGLE	1	
55	6425-12552	PLATE	1		120	6220-17202	HARNESS ASSY	1	
56A	T3193-12510	PLATE, NAME	1	BC3500WE					
56B	T3194-12510	PLATE, NAME	1	BC4500WE					
57	6463-24000	GUARD ASSY	1						
58	6463-24100	• GUARD COMP.	1						
60	6357-24150	• BLADE	1						
61	3320-15310	• NUT	2						
62	0263-30512	• SCREW	2						

Fig.2 ENGINE UNIT

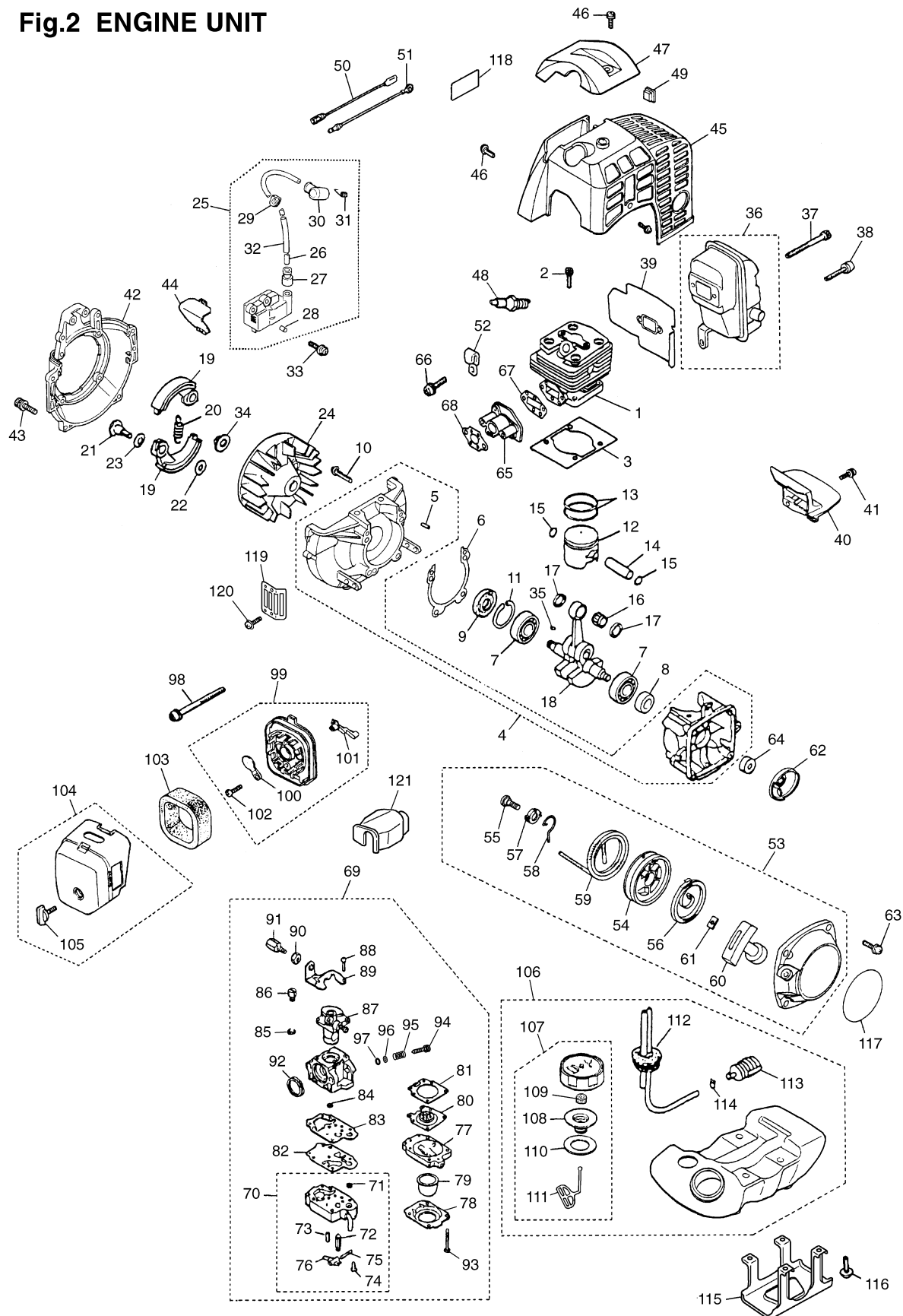


Fig.2 ENGINE UNIT

Key#	PART NUMBER	DESCRIPTION	Q'TY /UNIT	NOTE	Key#	PART NUMBER	DESCRIPTION	Q'TY /UNIT	NOTE
1	T1151-12110	CYLINDER	1		62	4500-75210	PULLEY	1	
2	1850-12130	BOLT	4	M5x20	63	4500-75511	SCREW	4	
3	4500-13120	GASKET, base	1		64	4700-75310	COLLAR	1	
4	4500-21101	CRANKCASE COMP.	1		65	4500-13161	INSULATOR	1	
5	2629-21130	• PIN	3		66	4500-13181	SCREW	2	
6	4500-21140	GASKET, case	1		67	4700-13150	GASKET, insulator	1	
7	06030-06201	BEARING	2		68	4500-13130	GASKET, carburetor	1	
8	4810-21210	OIL SEAL	1		69	T1157-81000	CARBURETOR ASSY	1	WYK-155
9	1650-21220	OIL SEAL	1		70	1850-81450	• BODY ASSY	1	
10	01252-30530	BOLT	4	M5x30	71	3306-81380	•• SCREEN	1	
11	04065-03212	SNAP RING	1		72	3356-81310	•• VALVE	1	
12	4700-41110	PISTON	1		73	1850-81270	•• SPRING	1	
13	1650-41210	RING	2		74	1850-81220	•• SCREW	1	
14	1030-41310	PIN	1		75	3310-81250	•• PIN	1	
15	1300-41320	RING	2		76	3310-81230	•• LEVER	1	
16	T2100-41410	BEARING	1		77	1850-81490	• BODY, purge	1	
17	2850-41510	WASHER	2		78	1850-81520	• COVER, pump	1	
18	4500-42000	CRANKSHAFT COMP.	1		79	1751-81510	• PUMP, priming	1	
19	1400-51111	SHOE, clutch	2		80	3310-81260	• DIAPHRAGM	1	
20	1651-51220	SPRING	1		81	1850-81470	• GASKET, diaphragm	1	
21	1200-51211	SCREW	2		82	1065-81420	• DIAPHRAGM, pump	1	
22	1200-51230	WASHER	2		83	1065-81410	• GASKET, pump	1	
23	1200-51241	WASHER	2		84	5500-81160	• WASHER	1	
24	T1153-71110	ROTOR	1		85	1751-81130	• RING	1	
25	T1153-71200	COIL ASSY	1		86	1881-81140	• SWIVEL	1	
26	4500-71220	• CORD	1		87	4700-81150	• VALVE ASSY	1	
27	2616-71320	• CAP	1		88	1752-81110	• SCREW	2	
28	T1153-71250	• PIN	2		89	5500-81120	• BRACKET	1	
29	5500-72130	• GROMMET	1		90	1751-81180	• NUT, adjuster	1	
30	5500-72110	• CAP, plug	1		91	5730-81170	• SCREW, adjuster	1	
31	5500-72120	• SPRING	1		92	1881-81130	• RING	1	
32	T1512-71320	• TUBE	1		93	1850-81530	• SCREW	4	
33	3350-14150	BOLT	2	M4x20	94	1484-81610	• NEEDLE, high	1	
34	1650-43230	NUT	1		95	1491-81160	• SPRING	1	
35	1000-43240	KEY	1		96	1881-81190	• WASHER	1	
36	4700-15110	MUFFLER ASSY	1		97	1881-81240	• O-RING	1	
37	01252-30560	BOLT	2	M5x60	98	0263-90550	SCREW	2	
38	3310-31720	BOLT	1	M5x14	99	T1184-82101	BODY ASSY	1	
39	4700-15211	GASKET	1		100	T1184-82130	• PLATE, choke	1	
40	4500-15221	PLATE	1		101	4500-82140	• LEVER, choke	1	
41	0263-90514	SCREW	1		102	2630-33610	• SCREW	1	
42	T1117-31111	COVER	1		103	4500-82170	ELEMENT	1	
43	3310-12281	BOLT	4	M5x20	104	4500-82202	COVER ASSY	1	
44	4500-31210	PLATE	1		105	5500-82221	• KNOB	1	
45	4500-32110	COVER	1		106	T1013-85002	TANK ASSY	1	
46	4500-32120	SCREW	4		107	T1015-85202	• CAP ASSY	1	
47	4500-32210	GUARD	1		108	4500-85300	•• HOLDER ASSY	1	
48	3699-90332	SPARKPLUG	1	BPMR7A	109	5601-85260	•• FILTER	1	
49	1852-72121	GROMMET	1		110	4500-85220	•• PACKING	1	
50	T1153-71240	CORD	1		111	4820-85260	•• STOPPER	1	
51	T1006-73230	CORD, earth	1		112	5500-85300	• PIPE COMP.	1	
52	8488K40010	CLAMP	1		113	3302-85400	• FILTER ASSY	1	
53	4500-75100	RECOIL ASSY	1		114	1260-85460	• CLIP	1	
54	4500-75120	• REEL	1		115	T1184-31911	GUARD	1	
55	4500-75150	• SCREW	1		116	0263-90525	SCREW	4	
56	1850-75130	• SPRING, spiral	1		117	T1072-75410	LABEL, recoil	1	
57	4500-75180	• COLLAR	1		118	1660-31121	LABEL	1	
58	4500-75190	• ARM	1		119	4500-22110	GUARD	1	
59	4500-75160	• ROPE	1		120	0263-90514	SCREW	1	M5x4
60	1140-75320	• KNOB	1		121	4500-81910	COVER	1	
61	5500-75170	• PLATE, stopper	1						

Fig.3 ENGINE UNIT

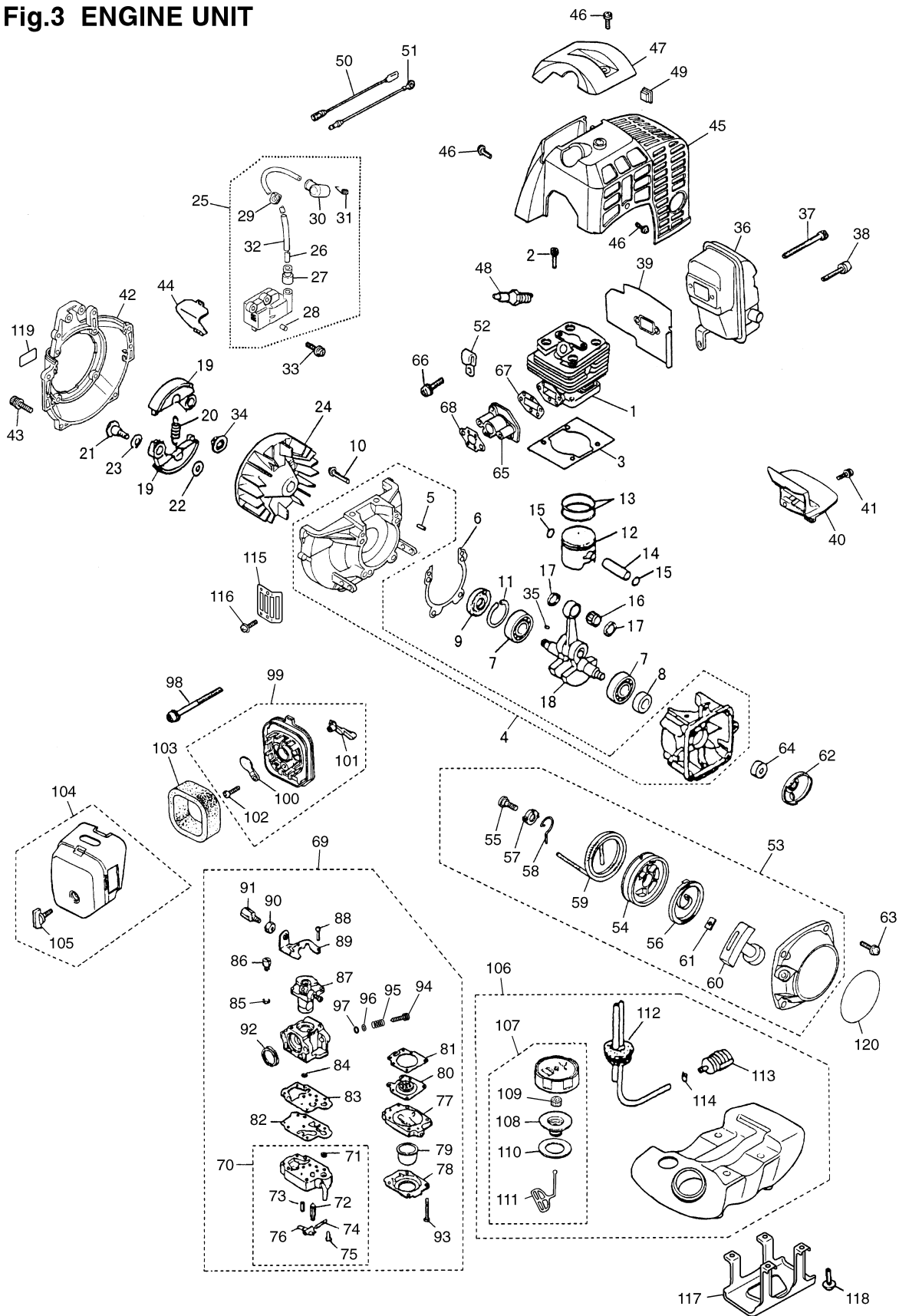


Fig.3 Engine ENGINE UNIT

Key#	PART NUMBER	DESCRIPTION	Q'TY /UNIT	NOTE	Key#	PART NUMBER	DESCRIPTION	Q'TY /UNIT	NOTE
1	4500-12110	CYLINDER	1	M5x20	62	4500-75210	PULLEY	1	M6x14
2	1850-12130	BOLT	4		63	4500-75511	SCREW	4	
3	4500-13120	GASKET, base	1		64	4700-75310	COLLOR	1	
4	4500-21101	CRANKCASE COMP.	1	M5x30	65	4500-13161	INSULATOR	1	M5x20
5	2629-21130	• PIN	3		66	4500-13181	SCREW	2	
6	4500-21140	GASKET, case	1		67	4500-13150	GASKET, insulator	1	
7	06030-06201	BEARING	2		68	4500-13130	GASKET, carburetor	1	
8	4810-21210	OIL SEAL	1		69	4500-81001	CARBURETOR ASSY	1	
9	1650-21220	OIL SEAL	1		70	1850-81450	• BODY ASSY	1	
10	01252-30530	BOLT	4		71	3306-81380	•• SCREEN	1	
11	04065-03212	SNAP RING	1		72	3356-81310	•• VALVE	1	
12	4500-41110	PISTON	1		73	1850-81270	•• SPRING	1	
13	1400-41220	RING	2		74	1850-81220	•• SCREW	1	
14	2850-41310	PIN	1	M5x65	75	3310-81250	•• PIN	1	M5x4
15	1300-41320	RING	2		76	3310-81230	•• LEVER	1	
16	T2100-41410	BEARING	1		77	1850-81490	• BODY, purge	1	
17	2850-41510	WASHER	2		78	1850-81520	• COVER, pump	1	
18	4500-42000	CRANKSHAFT COMP.	1		79	1751-81510	• PUMP, priming	1	
19	4500-51110	SHOE, clutch	2		80	3310-81260	• DIAPHRAGM	1	
20	4500-51220	SPRING	1		81	1850-81470	• GASKET, diaphragm	1	
21	1200-51211	SCREW	2		82	1065-81420	• DIAPHRAGM, pump	1	
22	1200-51230	WASHER	2		83	1065-81410	• GASKET, pump	1	
23	1200-51241	WASHER	2		84	5500-81160	• WASHER	1	
24	T1153-71110	ROTOR	1	M5x14	85	1751-81130	• RING	1	M5x4
25	T1153-71200	COIL ASSY	1		86	1881-81140	• SWIVEL	1	
26	4500-71220	• CORD	1		87	4500-81150	• VALVE ASSY	1	
27	2616-71320	• CAP	1		88	1752-81110	• SCREW	2	
28	T1153-71250	• PIN	2		89	5500-81120	• BRACKET	1	
29	5500-72130	• GROMMET	1		90	1751-81180	• NUT, adjuster	1	
30	5500-72110	• CAP, plug	1		91	5730-81170	• SCREW, adjuster	1	
31	5500-72120	• SPRING	1		92	1881-81130	• RING	1	
32	T1512-71320	• TUBE	1		93	1850-81530	• SCREW	4	
33	3350-14150	BOLT	2		94	1484-81610	• NEEDLE	1	
34	1650-43230	NUT	1	M5x12	95	1491-81160	• SPRING	1	M5x4
35	1000-43240	KEY	1		96	1881-81190	• WASHER	1	
36	4500-15110	MUFFLER	1		97	1881-81240	• O-RING	1	
37	01252-30565	BOLT	2		98	0263-90550	SCREW	2	
38	3310-31720	BOLT	1		99	T1184-82101	BODY ASSY	1	
39	4700-15211	GASKET	1		100	T1184-82130	• PLATE, choke	1	
40	4500-15221	PLATE	1		101	4500-82140	• LEVER, choke	1	
41	0263-90514	SCREW	1		102	2630-33610	• SCREW	1	
42	T1117-31111	COVER	1		103	4500-82170	ELEMENT	1	
43	3310-12281	BOLT	4		104	4500-82202	COVER ASSY	1	
44	4500-31210	PLATE	1	BPMR7A	105	5500-82221	• KNOB	1	M5x4
45	4500-32110	COVER	1		106	T1015-85004	TANK ASSY	1	
46	4500-32120	SCREW	4		107	T1015-85202	• CAP ASSY	1	
47	4500-32210	GUARD	1		108	4500-85300	•• HOLDER ASSY	1	
48	3699-90332	SPARKPLUG	1		109	5601-85260	•• FILTER	1	
49	1852-72121	GROMMET	1		110	4500-85220	•• PACKING	1	
50	T1153-71240	CORD	1		111	4820-85260	•• STOPPER	1	
51	T1006-73230	CORD, earth	1		112	T1015-85300	• PIPE COMP	1	
52	8488K40010	CLAMP	1		113	3302-85400	• FILTER ASSY	1	
53	4500-75100	RECOIL ASSY	1		114	1260-85460	• CLIP	1	
54	4500-75120	• REEL	1	M5x12	115	4500-22110	GUARD	1	M5x4
55	4500-75150	• SCREW	1		116	0263-90514	SCREW	1	
56	1850-75130	• SPRING, spiral	1		117	T1184-31911	GUARD	1	
57	4500-75180	• COLLAR	1		118	0263-90525	SCREW	4	
58	4500-75190	• ARM	1		119	1660-31121	LABEL, cover	1	
59	4500-75160	• ROPE	1		120	T1117-75411	LABEL, recoil	1	
60	1140-75320	• KNOB	1						
61	5500-75170	• PLATE, stopper	1						